



## Report - Certified Passive House Component | Informe - Componente Passivhaus Certificado

Passive House Institute

Recommended for | Recomendado para  
Warm, temperate climate | Clima cálido - templado



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Product | Producto:

Client | Fabricante:

Spacer | Intercalario:

Date | Fecha:

Author | Autor:

**EnergyTEK 89**

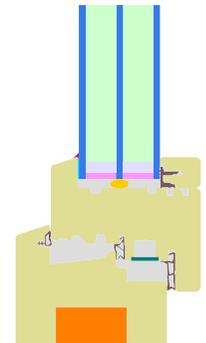
**CARPINTEK MOBDESIGN S.L.**

**SWISSPACER Ultimate**

**25.07.2023**

**M. Arch. Soraya Lopez**

**Window system**  
**Sistema de ventana**  
2111ws04



Because a separate heating system is not necessarily required in Passive Houses, high demands are placed on the quality of the building components used. The colder the climate, the higher the requirements for the components. To cover this, PHI has identified regions of similar requirements, and defined certification criteria. These criteria are available for free download at the website of the Passive House Institute.

La posibilidad de renunciar a un sistema de calefacción independiente de las viviendas pasivas implica unos requisitos de calidad muy elevados para los componentes empleados. Cuanto más frío es el clima, mayores son las exigencias. Por ese motivo, el Passivhaus Institut ha identificado las regiones con los mismos requisitos y fijado los criterios de certificación para estas. Estos están disponibles en la página del Passivhaus Institut para su descarga gratuita.

Si no se ha previsto ningún suministro de calefacción por

If no radiator is placed under the window, its thermal transmittance  $U_w$  (U-value) may not exceed a climate-dependent value in order to prevent unpleasant radiation losses and cold down draughts. For a given quality of glazing, this results in restriction of the thermal losses of the window frame and the glass edge. In that context, the installation situation of the window in the wall is relevant. Because of that, a  $U_{w,installed}$  exemplary tested for the certification has been defined.

debajo de las ventanas, el coeficiente de la transmitancia térmica de la ventana empleada (valor U de la ventana)  $U_w$  no puede superar el valor máximo para el clima en cuestión a fin de evitar desagradables pérdidas por radiación y corrientes descendientes de aire frío. De esto resultan para una calidad de acristalamiento determinada los umbrales para la pérdida de calor en el área del marco de la ventana. En este contexto resulta relevante la situación constructiva de la ventana. Por ese motivo, también ha fijado un valor máximo para  $U_w$ , instalado, que se comprobó a modo de ejemplo en el marco de la

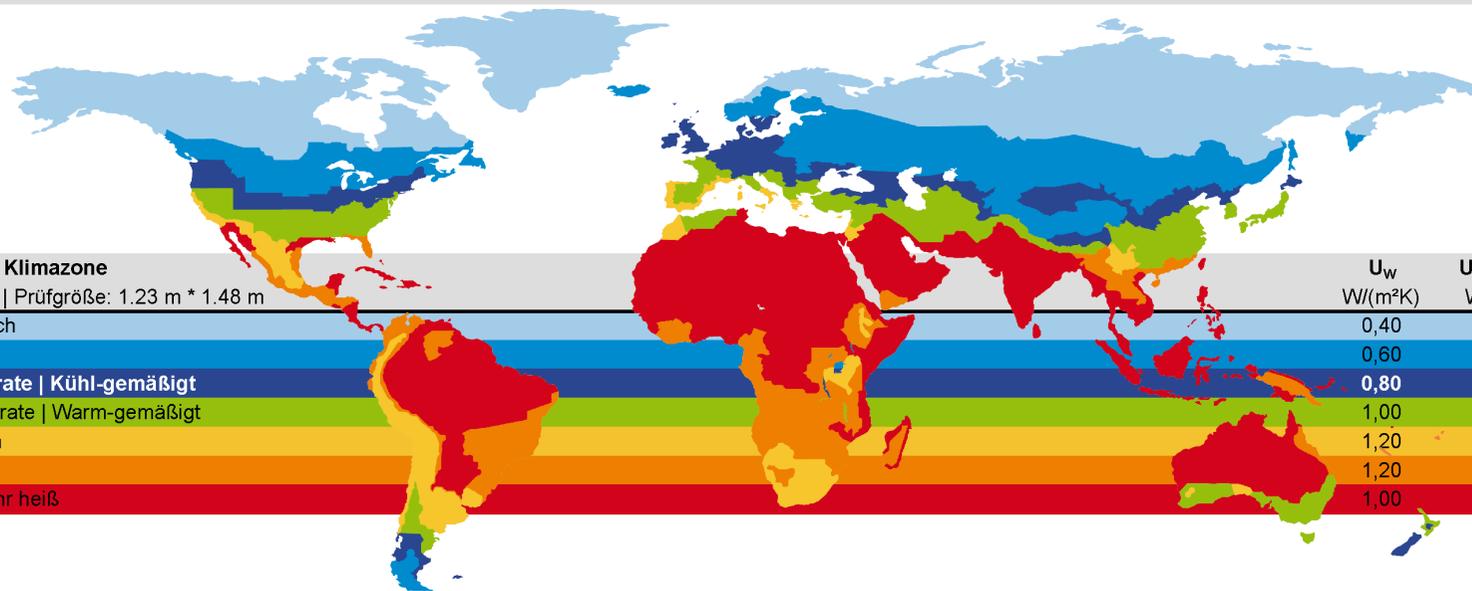
Also the hygiene criterion must be met. For reasons of hygiene, this criterion limits the minimum individual temperature on window surfaces to prevent condensate and mold growth.

The below stated requirements for awarding the label "Certified Passive House Component" have been set by the Passive House Institute (PHI).

certificación.

Del mismo modo, se debe satisfacer el criterio de higiene. Este limita la temperatura individual mínima en el interior de la superficie de la ventana para evitar la aparición de agua condensada y moho.

El Passivhaus Institut (PHI) ha establecido los requisitos que aparecen a continuación para lograr al reconocimiento como "Componente certificado para vivienda pasiva".



Certified windows are ranked by the thermal losses through the not transparent parts. These **efficiency classes** include the U-Value of the frame, the frame width, the  $\Psi$ -Value of the Glass edge and the length of the Glass edge.

Relevant for passive houses is the energy balance, the sum out of losses and gains. Because the solar gains are difficult to quote it is useful to rate the parts of the window, which do not allow solar gains. This is determined by  $\Psi_{opak}$ .

Las ventanas se clasifican en clases de eficiencia en función de la transmitancia térmica de su parte opaca. Esta clasificación incluye la influencia de valor-U del marco, anchura del marco, valor- $\Psi$  del borde del vidrio y distancia del borde del vidrio.

El balance entre pérdidas y ganancias térmica es relevante para los edificios Passivhaus. Puesto que las ganancias solares dependen del lugar, resulta útil cuantificar las pérdidas en función de otros factores de la ventana y hacer un balance que no considera las ganancias solares. Esto es lo que determina  $\Psi_{opak}$ .

El cálculo de los valores térmicos específicos de

$$\Psi_{opak} = \Psi_g + \frac{U_f \cdot A_f}{l_g}$$

max. $\Psi_{opak}$ [W/(mK)]	Efficiency class Effizienzklasse	Name Bezeichnung
0,065	phA+	Very advanced component
0,110	phA	Advanced component
0,155	phB	Basic component
0,200	phC	Certifiable component

The simulation of the thermal values of the frame sections are based on the regulations of the standard ISO 10077-1:2010 and 10077-2:2012. The thermal conductivities of the used materials refer to relevant standards, technical approvals or have been determined by measured values according to ISO 10077-2:2012, chapter 5.1. In case of one glazing, the models are to 40 cm height, in case of 2 glazing 60 cm in height.

The **spacers** were modeled according to the actual 2-Box-models of the working group "Warm Edge" of

los marcos se ha realizado siguiendo las normas ISO 10077-1:2010 y ISO 10077-2:2012. La conductividad térmica se ha tomado de las normas pertinentes, las autorizaciones de las autoridades constructivas o se ha determinado según los procedimientos de la norma ISO 10077-2:2012 Parte 5.1 En el caso del acristalamiento, los modelos con una partición tienen 40 cm de altura, y los modelos de dos particiones 60 cm de altura.

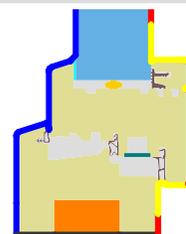
Los espaciadores se modelaron siguiendo los supuestos del grupo de trabajo "Warm Edge" de la asociación de vidrio plano (Bundesverband Flachglas) de Alemania.

the Federal glass association (Bundesverband Flachglas) of Germany. Thermal bridge coefficients were calculated for typical **installation situations**. These values may be used in case of identical installations only in energy balance calculations. The wall-models are 1.41 m in height, glass and frame are 40 cm height, the installation gap is 1 cm.

For modeling and simulations, the software Flixo 8 of Infomind was used. For the used **boundary conditions**, please have a look at following drawings and tables.

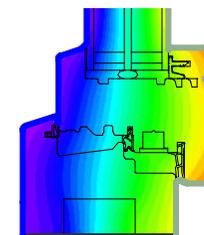
Los coeficientes por puente térmico se han calculado a modo de ejemplo para sistemas constructivos habituales. Estos valores solo pueden utilizarse en situaciones de instalación idénticas a la hora de realizar el cálculo del balance energético. Los modelos de instalación tienen 1,41 m de altura; la altura del vidrio y del marco es de 40 cm. La hueco de instalación mide 1 cm.

Para elaborar los modelos y realizar el cálculo de los flujos de calor se empleó el programa Flixo 8 Professional de la empresa Infomind. A continuación, se pueden consultar las condiciones de contorno utilizadas.



Randbedingung	$\theta$ [°C]	R [(m <sup>2</sup> ·K)/W]	$\epsilon$
Adiabatic   Adiat			
Exterior   Außen	-10.000	0.040	
Interior, frame, normal	20.000	0.130	
Interior, frame, reduced	20.000	0.200	
e 0,9 Cavity   Hohlraum			0.900

Randbedingung	$\theta$ [°C]	R [(m <sup>2</sup> ·K)/W]	$\epsilon$
Adiabatic   Adiat			
Exterior   Außen	-10.000	0.040	
e 0,9 Cavity   Hohlraum	20.000	0.250	0.900
fRsi: Interior   Innen			



		OB	OH	OJ	FB	FH	FJ	OT	DL	FM	M2	M1	M0	CO	T2	T1	T0	
		Bottom	Top	Side	Bottom fixed	Top fixed	Side fixed	Thres-hold	Side door	Flying mullion	Mullion	Mullion	Mullion fixed	Corner	Transom	Transom	Transom fixed	
		Inferior	Superior	Lateral	Inferior fijo	Superior fijo	Lateral fijo	Umbral	Puerta lateral	Montante móvil	Montante	Montante	Montante fijo	Esquina	Travesaño	Travesaño	Travesaño fijo	
<b>CARPINTEK MOBDESIGN S.L.</b>																		
EnergyTEK 89																		
Spacer   Intercalario: SWISSPACER Ultimate																		
Temperaturefactor Factor de temp.	$f_{Rsi}=0,25m^2k/W$	0.70	0.70	0.70	0.69	0.69	0.69			0.69		0.69	0.69				0.69	0.69
Frame width Ancho del marco	$b_f$ [mm]	110	110	110	70	70	70			132		141	100				141	100
U-value frame Valor-U marco	$U_f$ [W/(m²K)]	1.02	1.02	1.02	0.94	0.94	0.94			1.11		1.10	1.06				1.10	1.06
ψ-glass edge ψ borde del vidrio	$\Psi_g$ [W/(mK)]	0.026	0.026	0.026	0.026	0.026	0.026			0.026		0.026	0.027				0.026	0.027
U-value window Valor-U ventana	$U_w$ [W/(m²K)] @ $U_g=0.9$ W/(m²K)	<b>1.000</b>						<b>Contact person   Persona de contacto</b> CARPINTEK MOBDESIGN S.L., Juan Mato +34 691 328 058 juan.mato@carpintek.es <b>Description</b> Timber window system with frames made of pinewood density up to 500 kg/m³(λ 0.13 W/(mK)). The main structure is insulated with EPS (Donpol 0.034 W/(mK)). Glazing rebate insulated with a jute cord (0.065 W/(mK)). Pane thickness: 48 mm (4/18/4/18/4), rebate depth: 13 mm.										
ψ <sub>opaque</sub>	$\Psi_{opaque}$ W/(mK)	<b>0.149</b>																
Passive House efficiency class Clasificación de eficiencia Passive House		<b>phB</b>																
<b>Installation   Installation</b>	<b>EIFS   SATE U-Wall = 0.227 W/(m²K)</b>																	
	$\Psi_{install}$ [W/(mK)]	0.015	0.005	0.005	0.014	0.002	0.002											
	$U_{w, installed}$ [W/(m²K)]	1.02			1.01													
	<b>Lightweight timber construction   Entramado ligero de madera U-Wall = 0.254 W/(m²K)</b>																	
	$\Psi_{install}$ [W/(mK)]	0.024	0.011	0.011	0.023	0.008	0.008											
	$U_{w, installed}$ [W/(m²K)]	1.04			1.03													
	<b>Formwork blocks   Bloques de hormigón U-Wall = 0 W/(m²K)</b>																	
	$\Psi_{install}$ [W/(mK)]																	
	$U_{w, installed}$ [W/(m²K)]																	
	<b>Ventilated facade   Fachada ventilada U-Wall = 0.229 W/(m²K)</b>																	
$\Psi_{install}$ [W/(mK)]	0.016	0.003	0.003	0.014	-0.002	-0.002												
$U_{w, installed}$ [W/(m²K)]	1.02			1.01														
<b>Cavity wall   Muro con cámara U-Wall = 0 W/(m²K)</b>																		
$\Psi_{install}$ [W/(mK)]																		
$U_{w, installed}$ [W/(m²K)]																		
<b>Calculation   Cálculo</b>														Passivhaus Institut Darmstadt			25.07.2023	

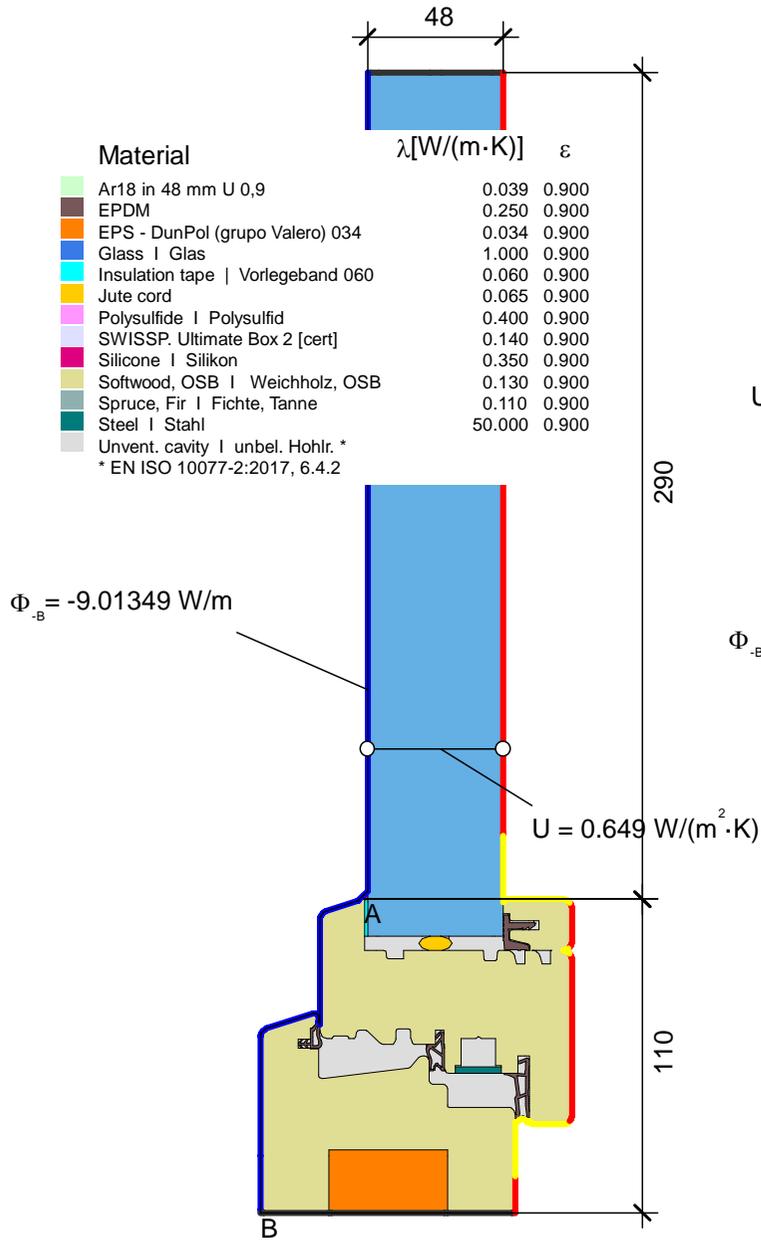


frame values — Rahmenwerte		CARPINTEK MOBDESIGN S.L.						Classification according to EN 14351-1, carried out by elabora												
		V1 bo Bottom	V1 to Top	V1 s Side	V1 bof Bottom fixed	V1 tof Top fixed	V1 sf Side fixed	Clasificación según EN 14351-1, realizada por elabora												
		Inferior	Superior	Lateral	Inferior fijo	Superior fijo	Lateral fijo	Window-type Tipo de ventana	Reference number Número de referencia	Resistance to wind Resistencia al EN 12210	Water tightness Estanqueidad al agua EN 12208	Air tightness Luftdichtheit EN 12207 Q100								
EnergyTEK 89																				
Spacer   Intercalario: SWISSPACER Ultimate								Dimension Dimensiones												
Temperaturefactor Factor de temp.	$f_{Rsi}=0,25m^2k/W$							2500 * 900 mm	Obra: 21349-21 Muestra 935	C5	E1200	4								
Frame width Ancho del marco	$b_f$ [mm]																			
U-value frame Valor-U marco	$U_f$ [W/(m²K)]							3290 * 2372 mm												
Ψ-glass edge Ψ borde del vidrio	$\Psi_g$ [W/(mK)]																			
U-value window Valor-U ventana	$U_w$ [W/(m²K)] @ $U_g=0.9$ W/(m²K)							1650 * 1472 mm												
Ψ_opaque	$\Psi_{opaque}$ W/(mK)																			
Passive House efficiency class Clasificación de eficiencia Passive House								1642 * 2372 mm												
EIFS   SATE U-Wall = 0.227 W/(m²K)																				
	$\Psi_{install}$ [W/(mK)]																			
	$U_{w, installed}$ [W/(m²K)]																			
Lightweight timber construction   Entramado ligero de madera U-Wall = 0.254 W/(m²K)								1642 * 2372 mm												
	$\Psi_{install}$ [W/(mK)]																			
	$U_{w, installed}$ [W/(m²K)]																			
Formwork blocks   Bloques de hormigón U-Wall = 0 W/(m²K)							Criterion achieved			Criterion not achieved										
	$\Psi_{install}$ [W/(mK)]																			
	$U_{w, installed}$ [W/(m²K)]																			
Ventilated facade   Fachada ventilada U-Wall = 0.229 W/(m²K)																				
	$\Psi_{install}$ [W/(mK)]																			
	$U_{w, installed}$ [W/(m²K)]																			
Cavity wall   Muro con cámara U-Wall = 0 W/(m²K)																				
	$\Psi_{install}$ [W/(mK)]																			
	$U_{w, installed}$ [W/(m²K)]																			



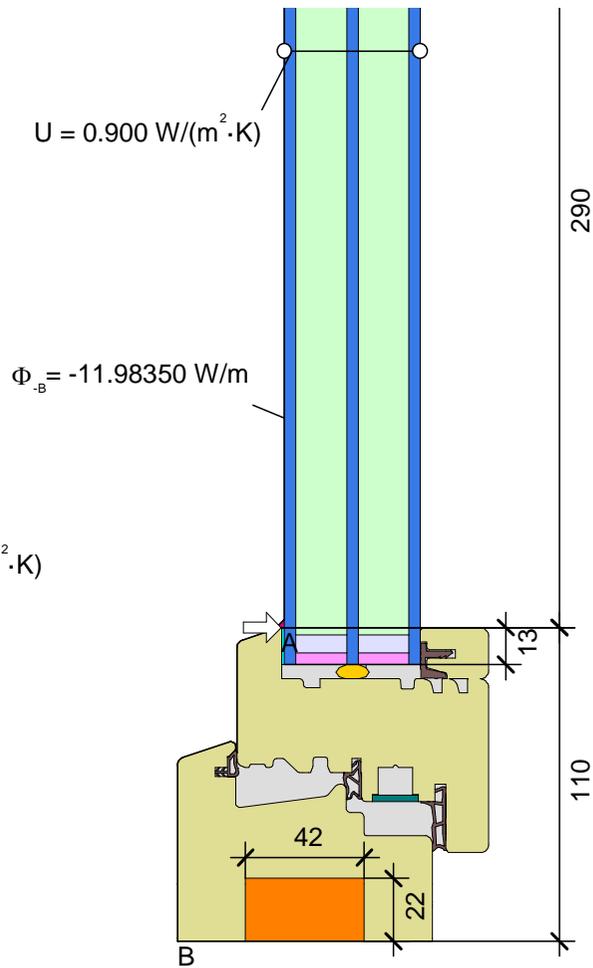
Material	$\lambda$ [W/(m·K)]	$\epsilon$
Ar18 in 48 mm U 0,9	0.039	0.900
EPDM	0.250	0.900
EPS - DunPol (grupo Valero) 034	0.034	0.900
Glass   Glas	1.000	0.900
Insulation tape   Vorlegeband 060	0.060	0.900
Jute cord	0.065	0.900
Polysulfide   Polysulfid	0.400	0.900
SWISSP. Ultimate Box 2 [cert]	0.140	0.900
Silicone   Silikon	0.350	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Spruce, Fir   Fichte, Tanne	0.110	0.900
Steel   Stahl	50.000	0.900
Unvent. cavity   unbel. Hohlr.	*	*

\* EN ISO 10077-2:2017, 6.4.2



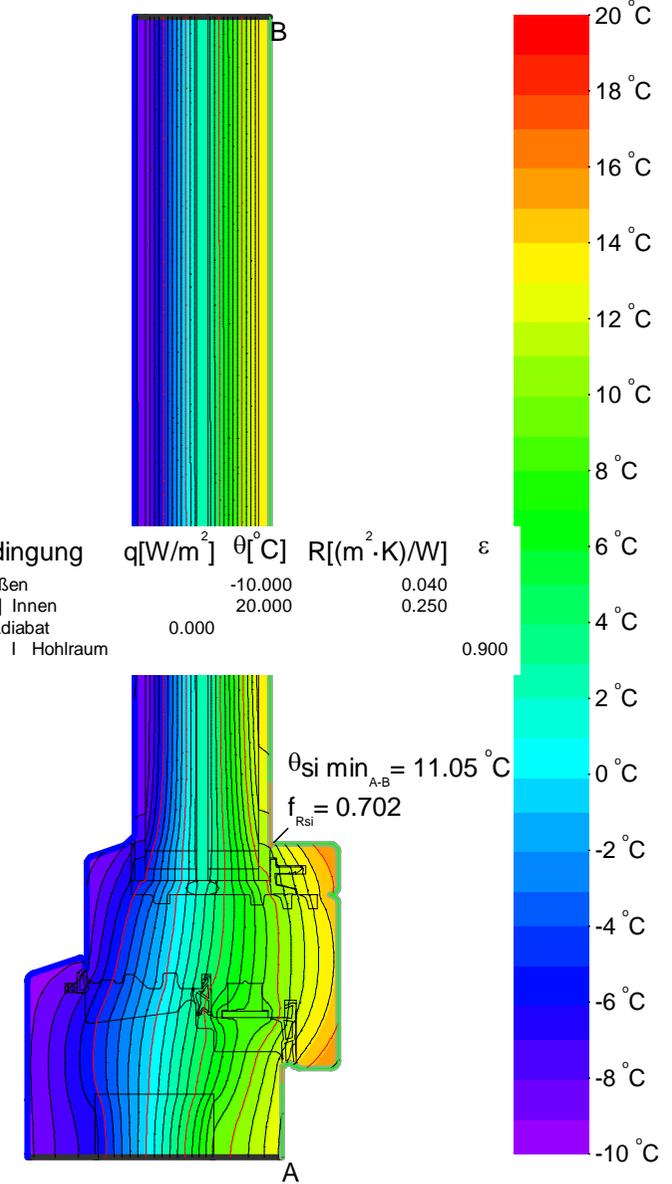
$$U_{f,AB} = \frac{\Phi}{\Delta T} - \frac{U_p \cdot b_p}{b_f} = \frac{9.013}{30.000} - \frac{0.649 \cdot 0.290}{0.110} = 1.021 \text{ W/(m}^2 \cdot \text{K)}$$

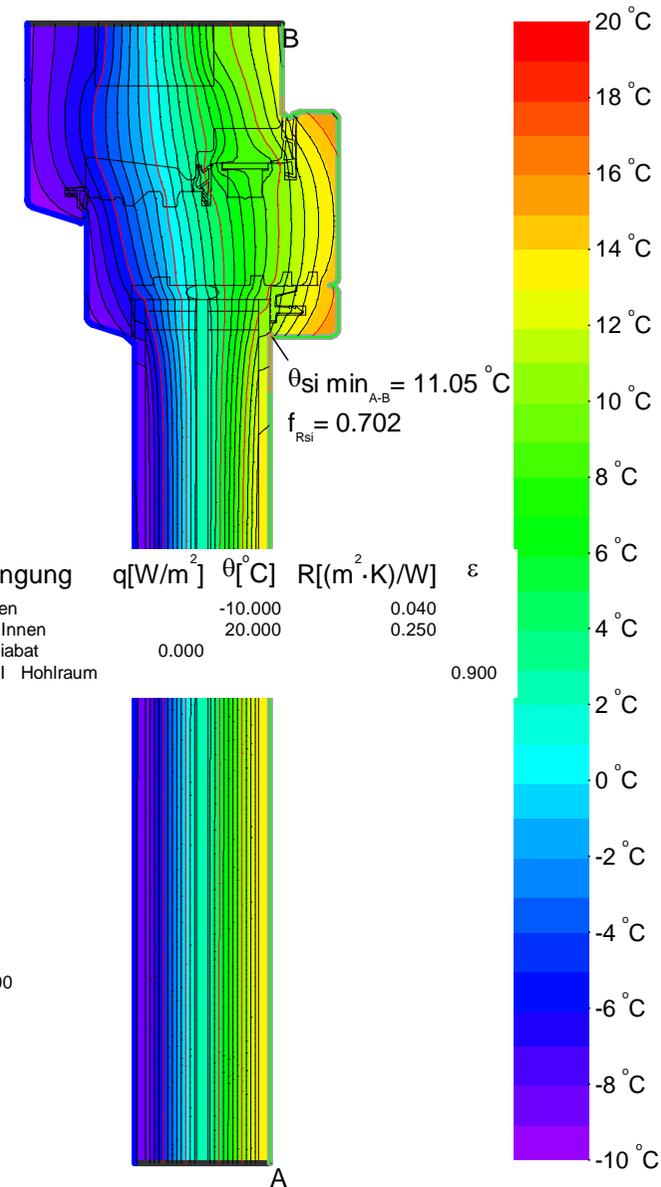
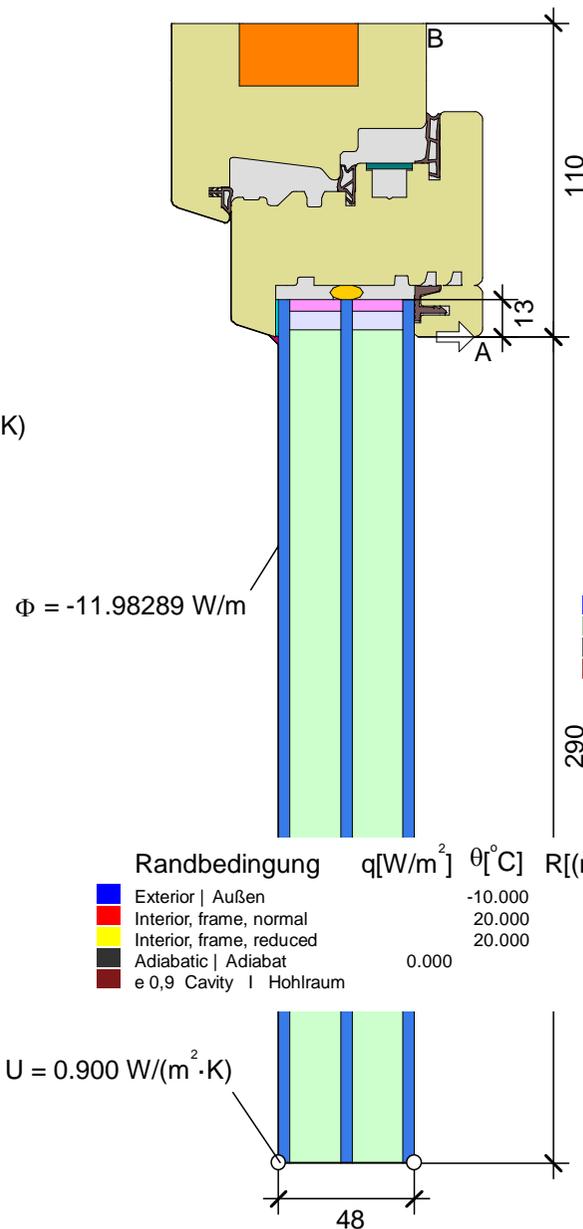
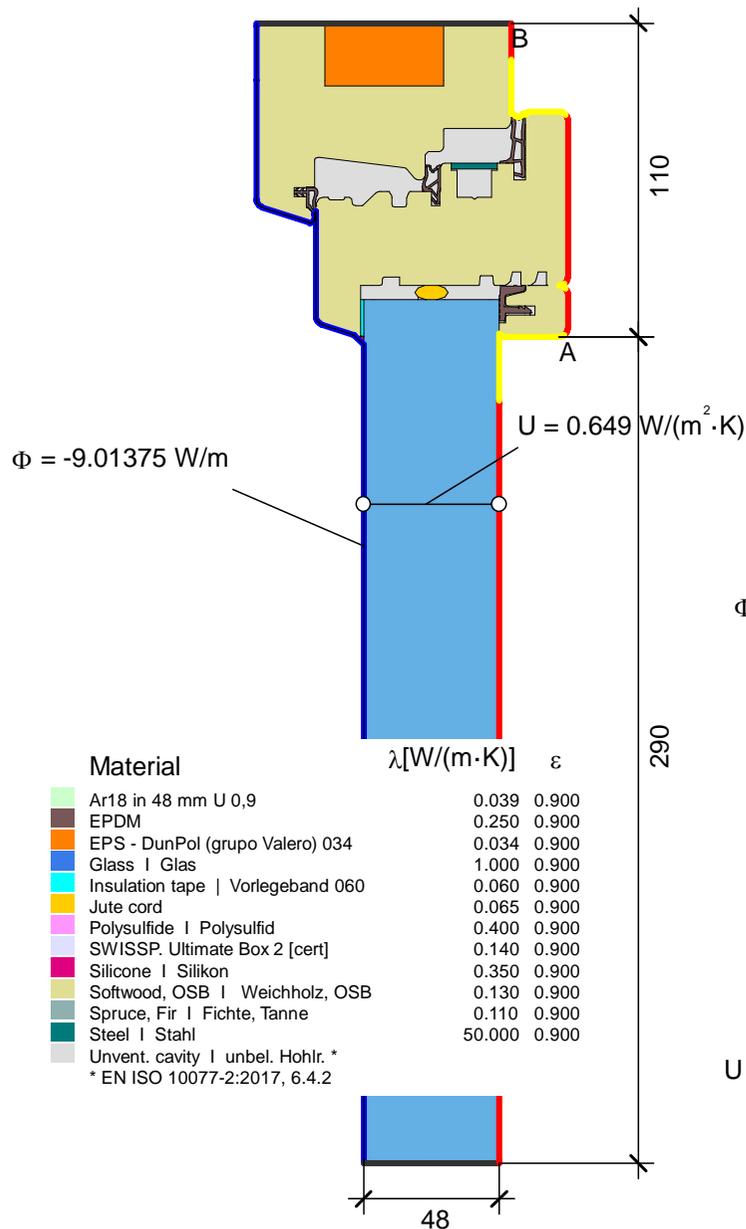
Randbedingung	$q$ [W/m <sup>2</sup> ]	$\theta$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]	$\epsilon$
Exterior   Außen		-10.000	0.040	
Interior, frame, normal		20.000	0.130	
Interior, frame, reduced		20.000	0.200	
Adiabatic   Adiatat	0.000			
e 0,9 Cavity   Hohlraum				0.900



$$\psi_{edA} = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{11.984}{30.000} - 0.900 \cdot 0.290 - 1.021 \cdot 0.110 = 0.026 \text{ W/(m}^2 \cdot \text{K)}$$

Randbedingung	$q$ [W/m <sup>2</sup> ]	$\theta$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]	$\epsilon$
Exterior   Außen		-10.000	0.040	
fRsi: Interior   Innen		20.000	0.250	
Adiabatic   Adiatat	0.000			
e 0,9 Cavity   Hohlraum				0.900

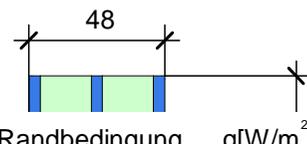
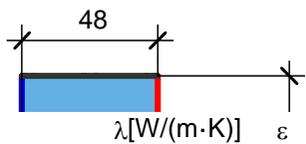




$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{9.014}{30.000} - 0.649 \cdot 0.290}{0.110} = 1.021 \text{ W/(m}^2 \cdot \text{K)}$$

$$\psi_{edA} = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{11.983}{30.000} - 0.900 \cdot 0.290 - 1.021 \cdot 0.110 = 0.026 \text{ W/(m} \cdot \text{K)}$$

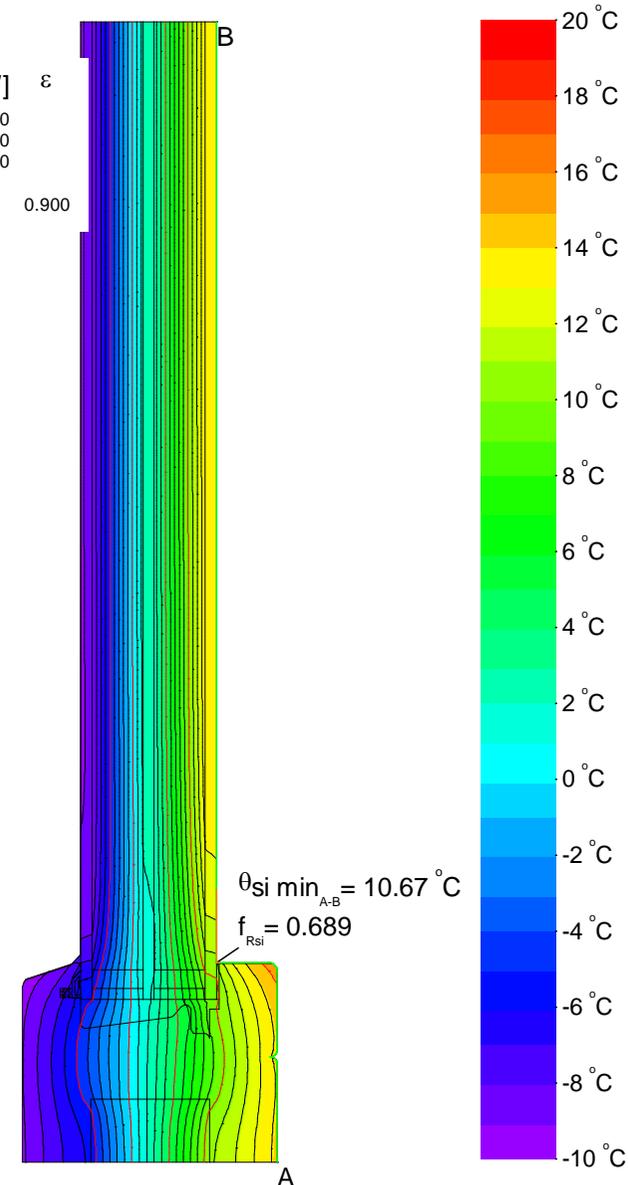
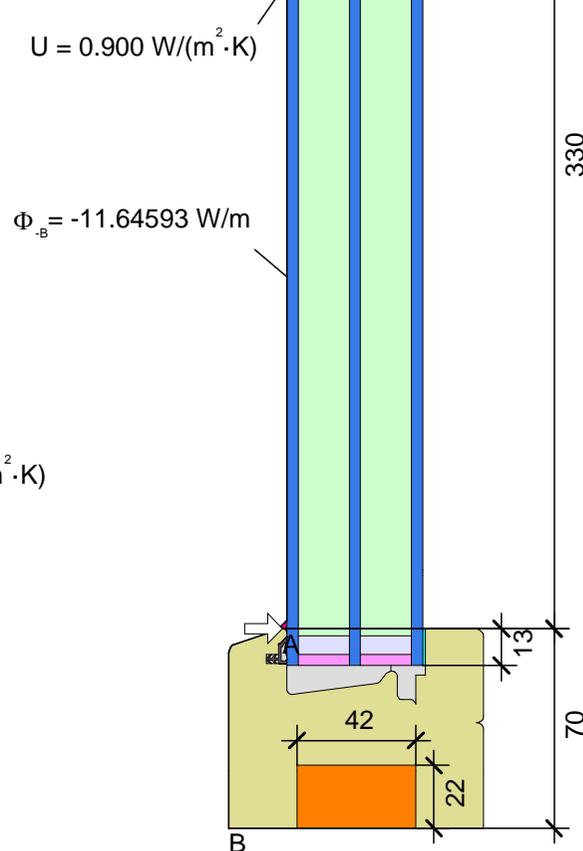
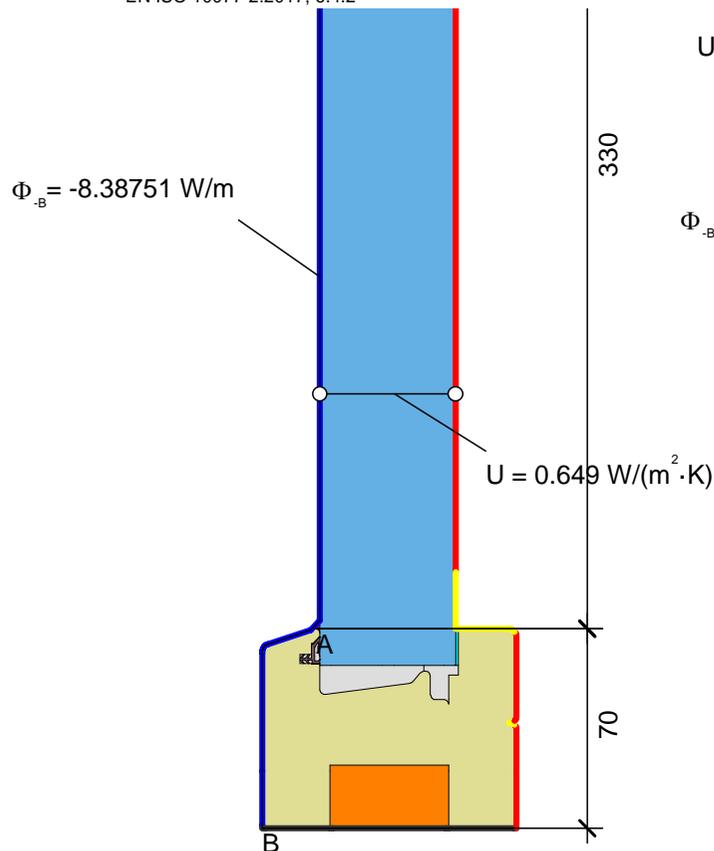




Material	$\lambda$ [W/(m·K)]	$\epsilon$
Ar18 in 48 mm U 0,9	0.039	0.900
EPDM	0.250	0.900
EPS - DunPol (grupo Valero) 034	0.034	0.900
Glass   Glas	1.000	0.900
Insulation tape   Vorlegeband 060	0.060	0.900
Polysulfide   Polysulfid	0.400	0.900
SWISSP. Ultimate Box 2 [cert]	0.140	0.900
Silicone   Silikon	0.350	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Unvent. cavity   unbel. Hohlr.	*	*

\* EN ISO 10077-2:2017, 6.4.2

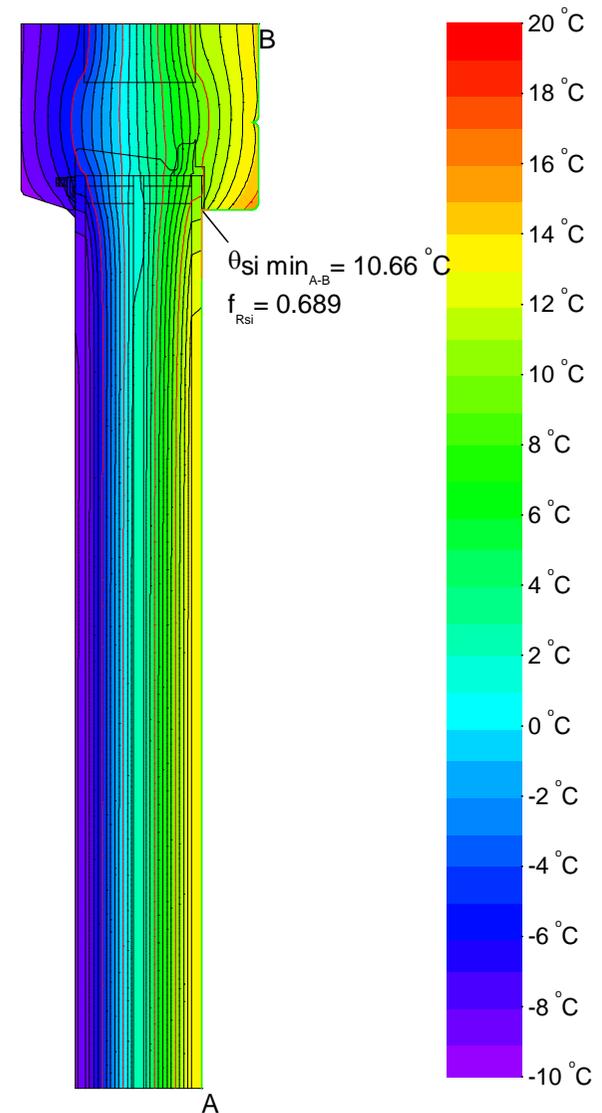
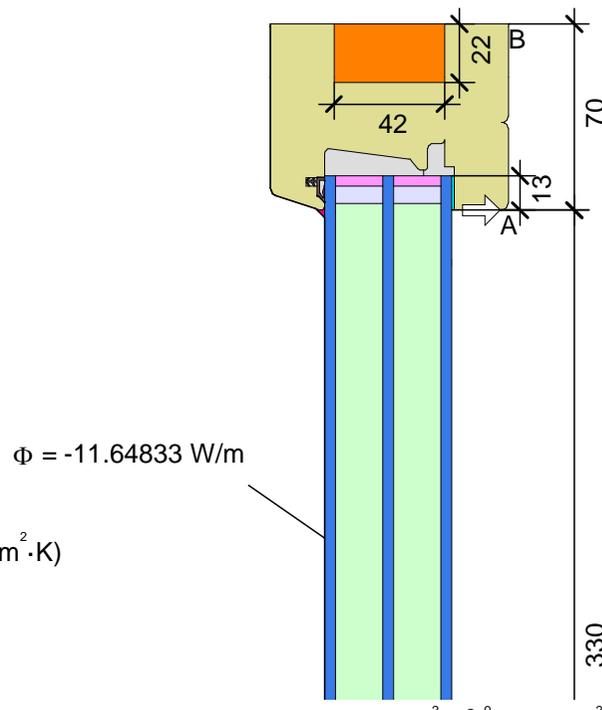
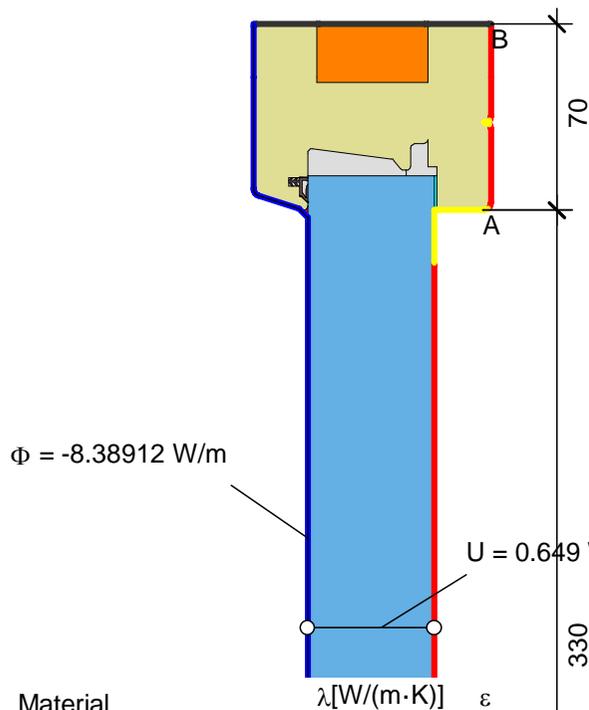
Randbedingung	$q$ [W/m <sup>2</sup> ]	$\theta_i$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]	$\epsilon$
Exterior   Außen	-10.000	20.000	0.040	
Interior, frame, normal	20.000	20.000	0.130	
Interior, frame, reduced	20.000	20.000	0.200	
Adiabatic   Adiabat	0.000			
e 0,9 Cavity   Hohlraum				0.900



$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_i} = \frac{\frac{8.388}{30.000} - 0.649 \cdot 0.330}{0.070} = 0.936 \text{ W/(m}^2 \cdot \text{K)}$$

$$\psi_{edA} = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_i \cdot b_i = \frac{11.646}{30.000} - 0.900 \cdot 0.330 - 0.936 \cdot 0.070 = 0.026 \text{ W/(m} \cdot \text{K)}$$





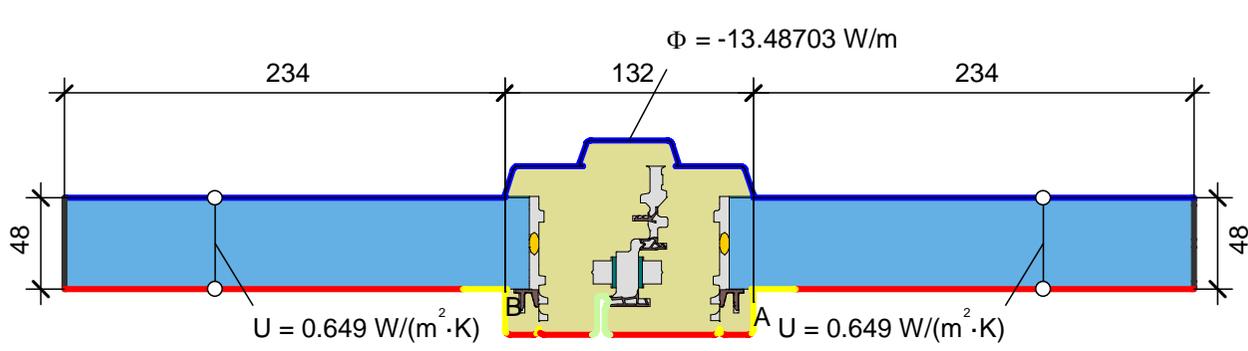
Material	$\lambda$ [W/(m·K)]	$\epsilon$
Ar18 in 48 mm U 0,9	0.039	0.900
EPDM	0.250	0.900
EPS - DunPol (grupo Valero) 034	0.034	0.900
Glass   Glas	1.000	0.900
Insulation tape   Vorlegeband 060	0.060	0.900
Polysulfide   Polysulfid	0.400	0.900
SWISSP. Ultimate Box 2 [cert]	0.140	0.900
Silicone   Silikon	0.350	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Unvent. cavity   unbel. Hohlr.		
* EN ISO 10077-2:2017, 6.4.2		

Randbedingung	$q$ [W/m <sup>2</sup> ]	$\theta$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]	$\epsilon$
Exterior   Außen		-10.000	0.040	
Interior, frame, normal		20.000	0.130	
Interior, frame, reduced		20.000	0.200	
Adiabatic   Adiat	0.000			
e 0,9 Cavity   Hohlraum				0.900

$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{8.389}{30.000} - 0.649 \cdot 0.330}{0.070} = 0.936 \text{ W}/(\text{m}^2 \cdot \text{K})$$

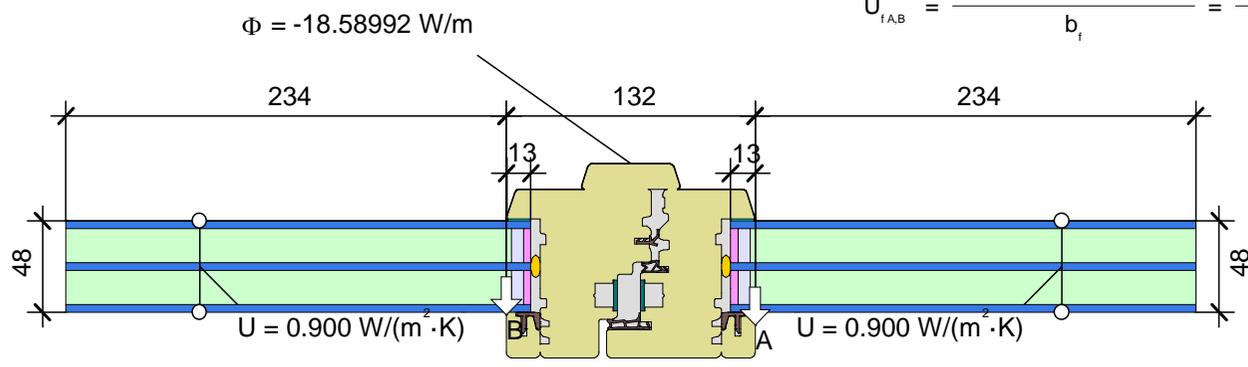
$$\Psi_{edA} = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{11.648}{30.000} - 0.900 \cdot 0.330 - 0.936 \cdot 0.070 = 0.026 \text{ W}/(\text{m} \cdot \text{K})$$





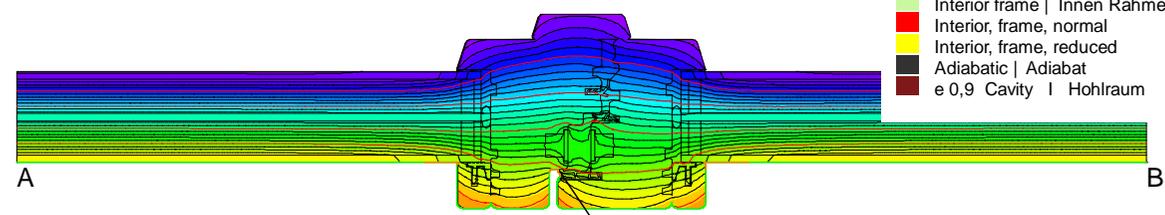
Material	$\lambda$ [W/(m·K)]	$\epsilon$
Ar18 in 48 mm U 0,9	0.039	0.900
EPDM	0.250	0.900
Glass   Glas	1.000	0.900
Insulation tape   Vorlegeband 060	0.060	0.900
Jute cord	0.065	0.900
Polysulfide   Polysulfid	0.400	0.900
SWISSP. Ultimate Box 2 [cert]	0.140	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Steel   Stahl	50.000	0.900
Unvent. cavity   unbel. Hohlr. *		
* EN ISO 10077-2:2017, 6.4.2		

$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_f} = \frac{\frac{13.487}{30.000} - 0.649 \cdot 0.234 - 0.649 \cdot 0.234}{0.132} = 1.105 \text{ W/(m}^2 \cdot \text{K)}$$

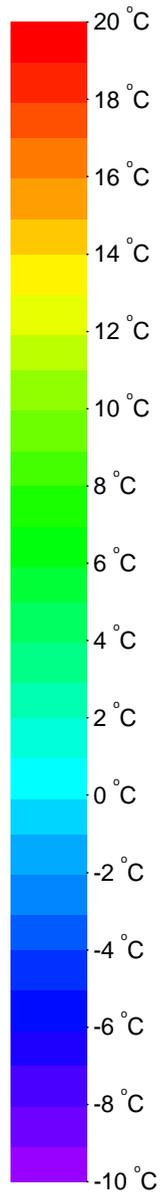


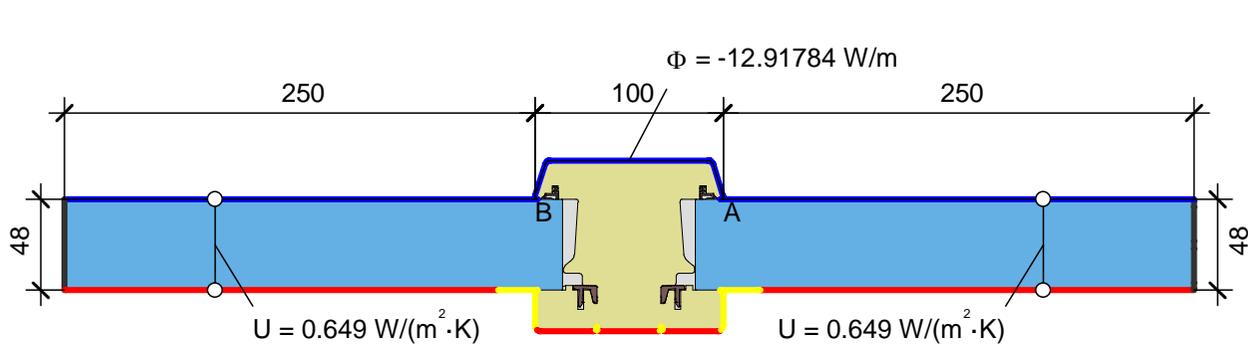
$$\psi_{ed,AB} = \frac{\frac{\Phi}{\Delta T} - U_{g1} \cdot b_{g1} - U_f \cdot b_f - U_{g2} \cdot b_{g2}}{2} = \frac{\frac{18.590}{30.000} - 0.900 \cdot 0.234 - 1.105 \cdot 0.132 - 0.900 \cdot 0.234}{2} = 0.026 \text{ W/(m}^2 \cdot \text{K)}$$

Randbedingung	$q$ [W/m <sup>2</sup> ]	$\theta$ [°C]	$R$ [m <sup>2</sup> ·K/W]	$\epsilon$
Exterior   Außen	-10.000		0.040	
Interior frame   Innen Rahmen, Leicht belüftete Hohlräume	20.000		0.300	
Interior, frame, normal	20.000		0.130	
Interior, frame, reduced	20.000		0.200	
Adiabatic   Adiat	0.000	20.000		
e 0,9 Cavity   Hohlraum				0.900



$\theta_{si \text{ min}}_{A-B} = 10.73 \text{ }^\circ\text{C}$   
 $f_{Rsi} = 0.691$

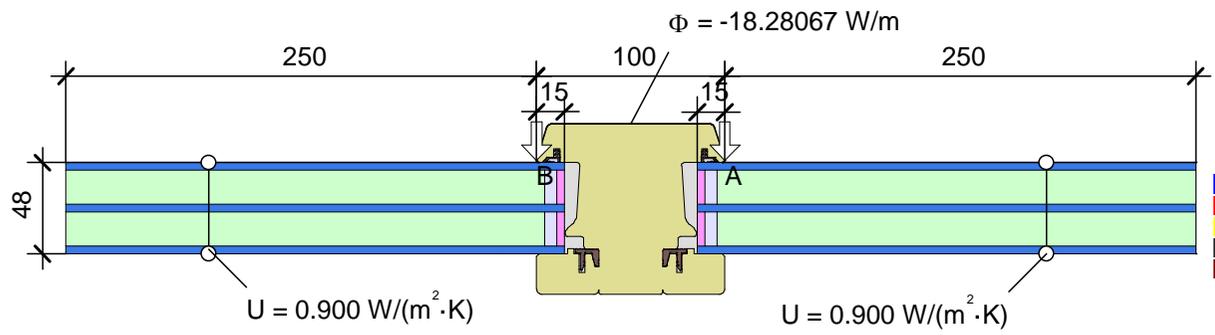




Material	$\lambda$ [W/(m·K)]	$\epsilon$
Ar18 in 48 mm U 0,9	0.039	0.900
EPDM	0.250	0.900
Glass   Glas	1.000	0.900
Polysulfide   Polysulfid	0.400	0.900
SWISSP, Ultimate Box 2 [cert]	0.140	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Unvent. cavity   unbel. Hohlr.	*	*

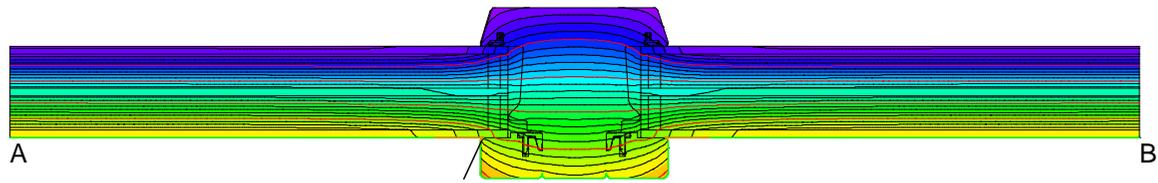
\* EN ISO 10077-2:2017, 6.4.2

$$U_{fA,B} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_f} = \frac{\frac{12.918}{30.000} - 0.649 \cdot 0.250 - 0.649 \cdot 0.250}{0.100} = 1.062 \text{ W/(m}^2 \cdot \text{K)}$$



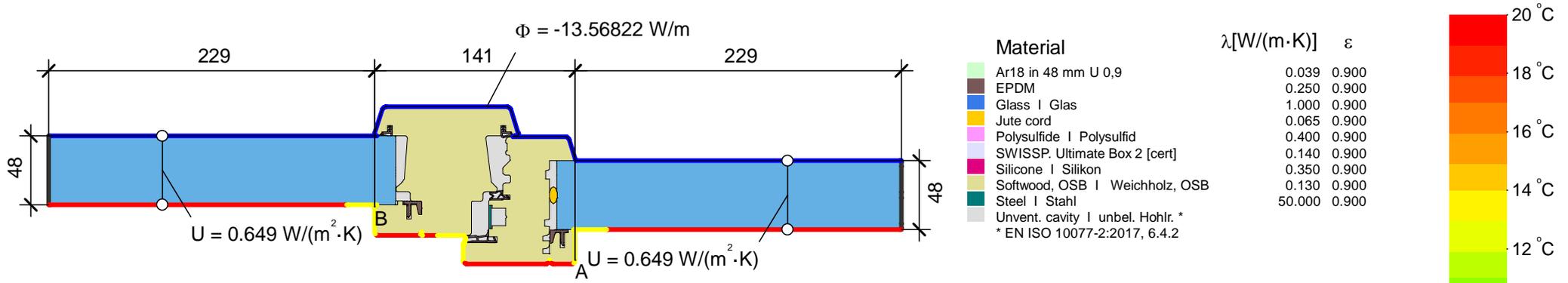
Randbedingung	$q$ [W/m <sup>2</sup> ]	$\theta$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]	$\epsilon$
Exterior   Außen		-10.000	0.040	
Interior, frame, normal		20.000	0.130	
Interior, frame, reduced		20.000	0.200	
Adiabatic   Adiabat	0.000			
e 0,9 Cavity   Hohlräum				0.900

$$\psi_{edA,B} = \frac{\frac{\Phi}{\Delta T} - U_{g1} \cdot b_{g1} - U_f \cdot b_f - U_{g2} \cdot b_{g2}}{2} = \frac{\frac{18.281}{30.000} - 0.900 \cdot 0.250 - 1.062 \cdot 0.100 - 0.900 \cdot 0.250}{2} = 0.027 \text{ W/(m} \cdot \text{K)}$$

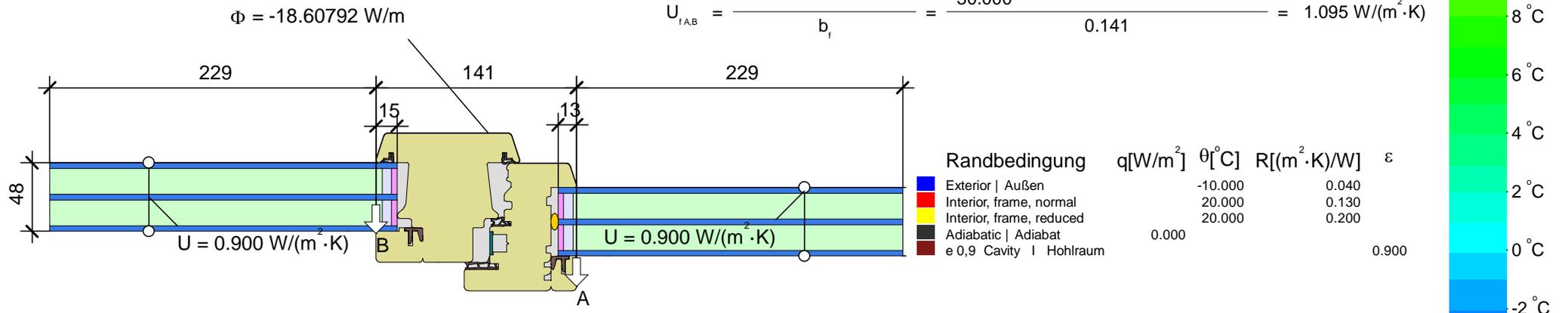


$\theta_{si \min}_{A-B} = 10.82 \text{ }^\circ\text{C}$   
 $f_{Rsi} = 0.694$

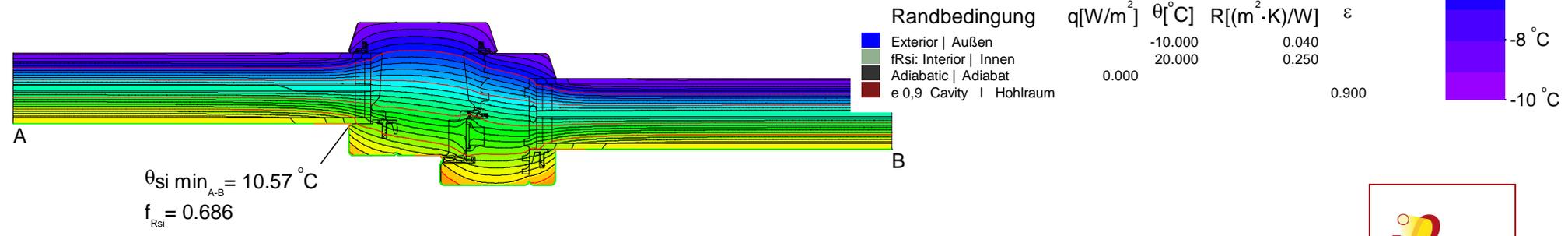


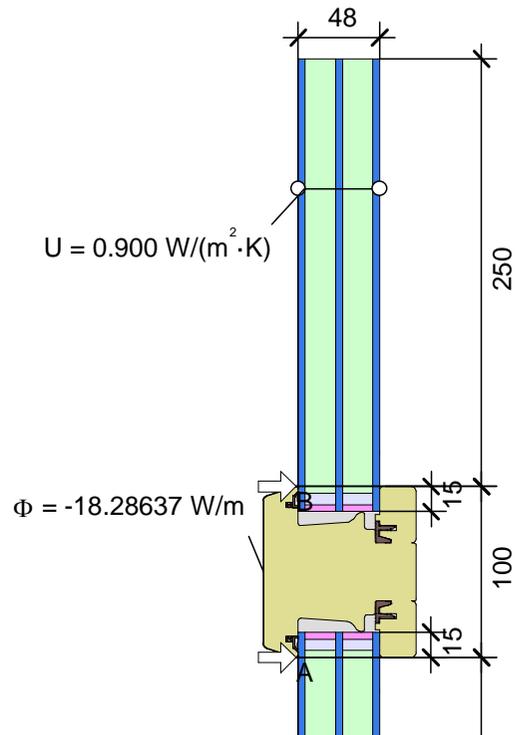
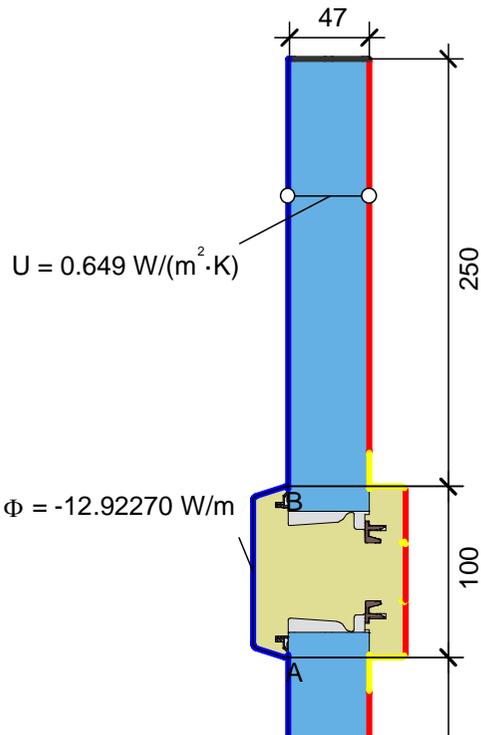


$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_f} = \frac{\frac{13.568}{30.000} - 0.649 \cdot 0.229 - 0.649 \cdot 0.229}{0.141} = 1.095 \text{ W/(m}^2 \cdot \text{K)}$$

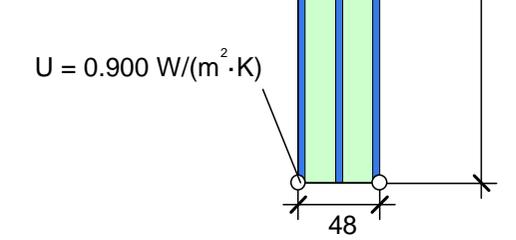
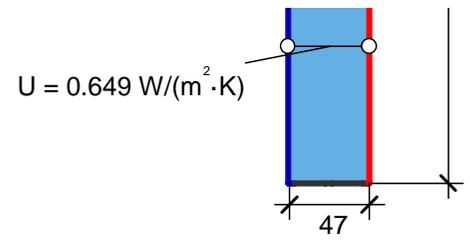


$$\Psi_{ed A,B} = \frac{\frac{\Phi}{\Delta T} - U_{g1} \cdot b_{g1} - U_f \cdot b_f - U_{g2} \cdot b_{g2}}{2} = \frac{\frac{18.608}{30.000} - 0.900 \cdot 0.229 - 1.095 \cdot 0.141 - 0.900 \cdot 0.229}{2} = 0.026 \text{ W/(m}\cdot\text{K)}$$

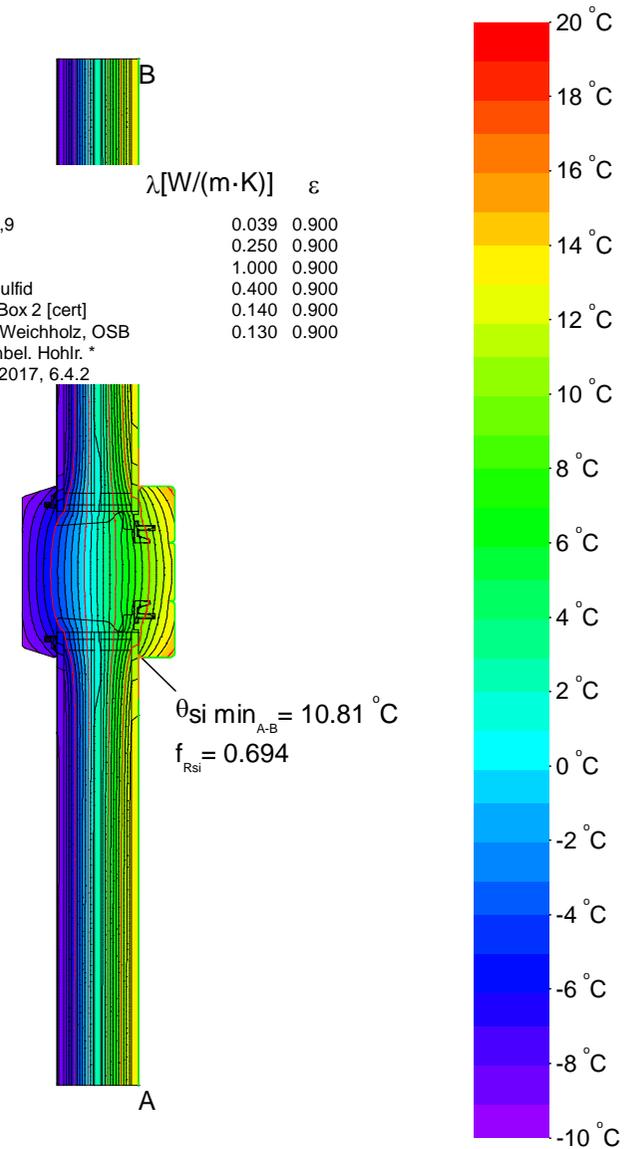




Randbedingung	q[W/m <sup>2</sup> ]	θ[C]	R[(m <sup>2</sup> ·K)/W]	ε
Exterior   Außen		-10.000	0.040	
Interior, frame, normal		20.000	0.130	
Interior, frame, reduced		20.000	0.200	
Adiabatic   Adiatat	0.000			
e 0,9 Cavity   Hohlraum				0.900

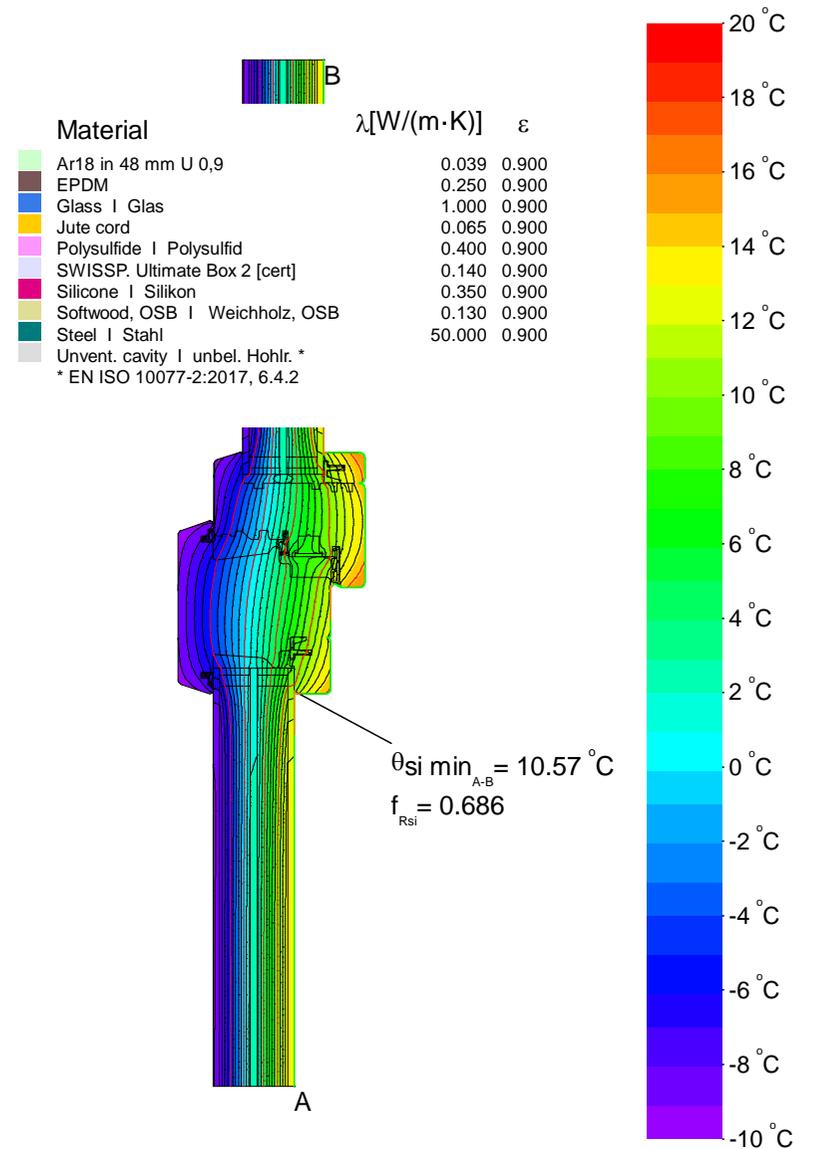
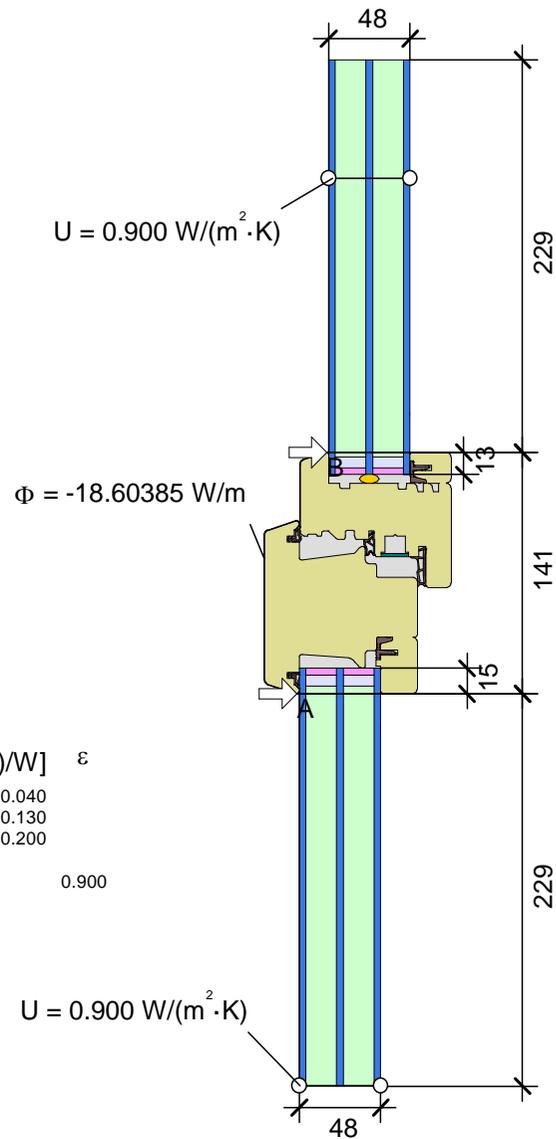
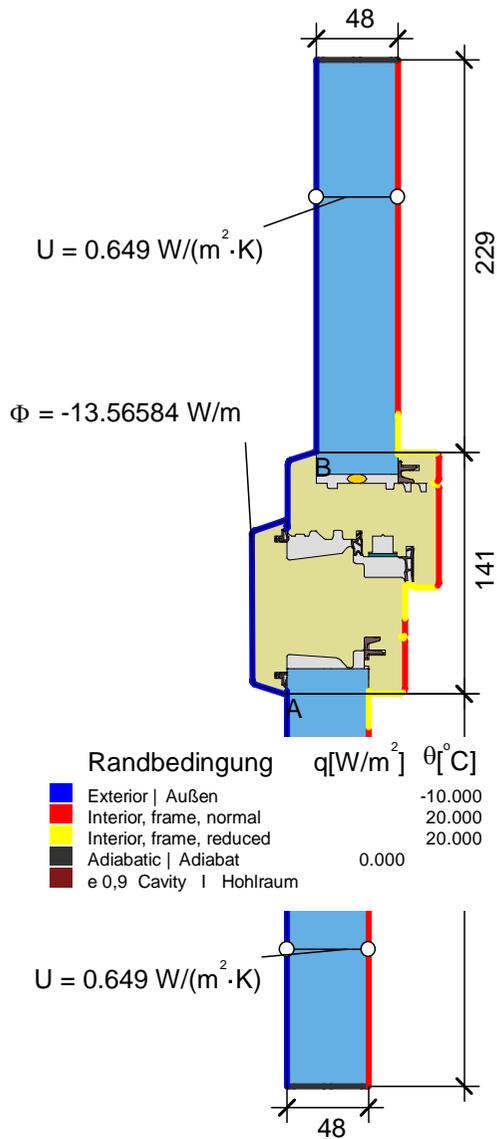


Material	λ[W/(m·K)]	ε
Ar18 in 48 mm U 0,9	0.039	0.900
EPDM	0.250	0.900
Glass   Glas	1.000	0.900
Polysulfide   Polysulfid	0.400	0.900
SWISSP. Ultimate Box 2 [cert]	0.140	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Unvent. cavity   unbel. Hohlr.		
* EN ISO 10077-2:2017, 6.4.2		



$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_f} = \frac{\frac{12.923}{30.000} - 0.649 \cdot 0.250 - 0.649 \cdot 0.250}{0.100} = 1.064 \text{ W}/(\text{m}^2 \cdot \text{K})$$

$$\Psi_{edAB} = \frac{\frac{\Phi}{\Delta T} - U_{g1} \cdot b_{g1} - U_f \cdot b_f - U_{g2} \cdot b_{g2}}{2} = \frac{\frac{18.286}{30.000} - 0.900 \cdot 0.250 - 1.064 \cdot 0.100 - 0.900 \cdot 0.250}{2} = 0.027 \text{ W}/(\text{m} \cdot \text{K})$$

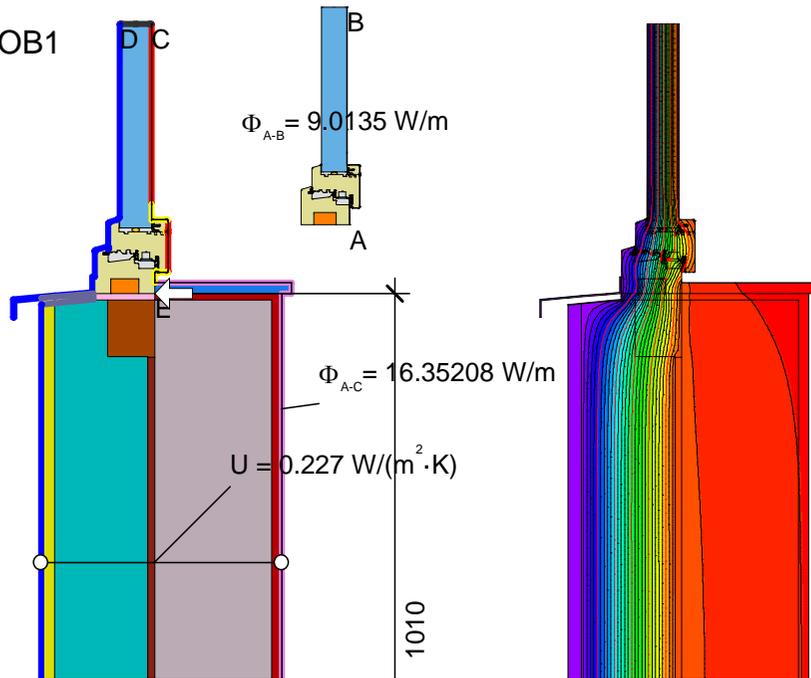


$$U_{f,AB} = \frac{\Phi}{\Delta T} - \frac{U_{p1} \cdot b_{p1}}{b_f} - \frac{U_{p2} \cdot b_{p2}}{b_f} = \frac{13.566}{30.000} - \frac{0.649 \cdot 0.229}{0.141} - \frac{0.649 \cdot 0.229}{0.141} = 1.095 \text{ W/(m}^2 \cdot \text{K)}$$

$$\Psi_{ed,AB} = \frac{\Phi}{\Delta T} - U_{g1} \cdot b_{g1} - U_f \cdot b_f - U_{g2} \cdot b_{g2} = \frac{18.604}{30.000} - 0.900 \cdot 0.229 - 1.095 \cdot 0.141 - 0.900 \cdot 0.229 = 0.026 \text{ W/(m} \cdot \text{K)}$$

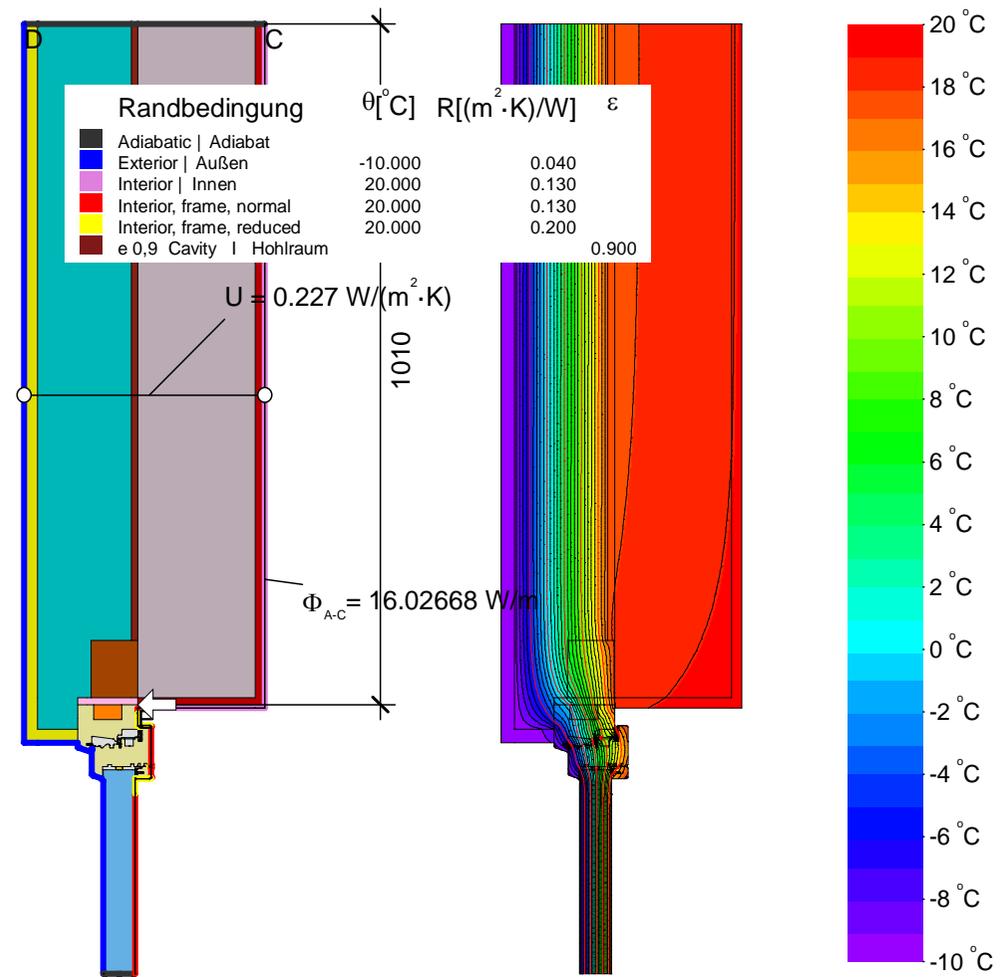


EW1-OB1

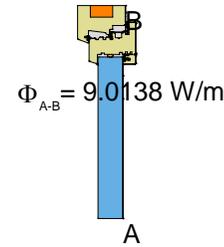


Material	$\lambda$ [W/(m·K)]	$\epsilon$
Aluminum   Aluminium 10456	160.000	0.900
Artificial stone   Kunststein 10456	1.300	0.900
EPDM	0.250	0.900
EPS - DunPol (grupo Valero) 034	0.034	0.900
Insulation   Wärmedämmung 035	0.035	0.900
Insulation tape   Vorlegeband 060	0.060	0.900
Interior plaster   Gipsputz 10456	0.570	0.900
Jute cord	0.065	0.900
Mörtel, Zement, Sand	1.000	0.900
Organic compound plaster   Kunstharzputz 4108-4	0.700	0.900
PU in-situ foam   PU-Ortschaum 040	0.040	0.900
Panel   Maske	0.035	0.900
Rigid EPS-foam incl. screws   Fester EPS-Schaum inkl. Schrauben	0.045	0.900
Sand-lime stone   Kalksandstein 1745	1.000	0.900
Silicone   Silikon	0.350	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Spruce, Fir   Fichte, Tanne	0.110	0.900
Steel   Stahl	50.000	0.900
Unvent. cavity   unbel. Hohlr.*		

$$\psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - \frac{\Phi_2}{\Delta T} = \frac{16.352}{30.000} - 0.227 \cdot 1.010 - \frac{9.013}{30.000} = 0.015 \text{ W/(m·K)}$$



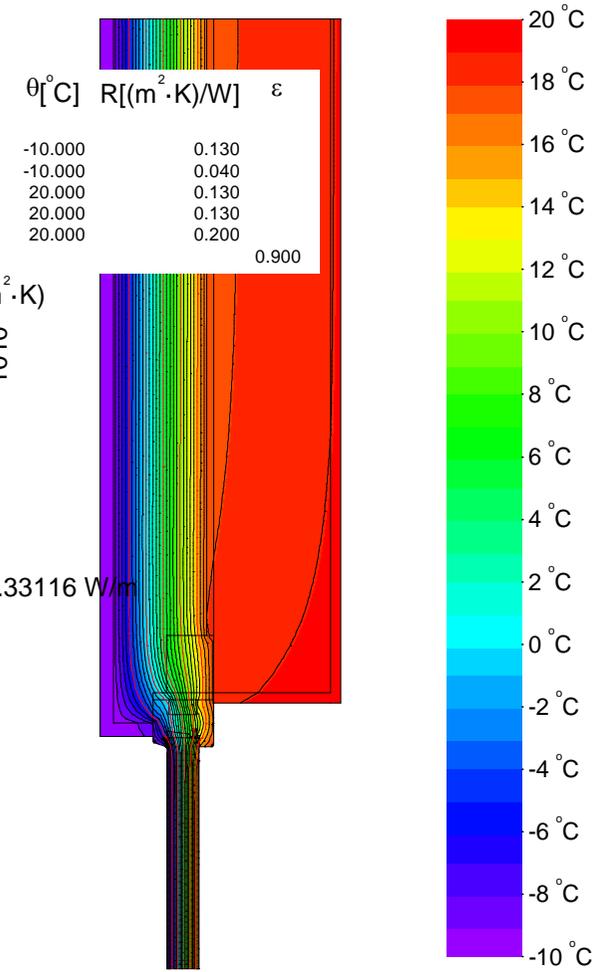
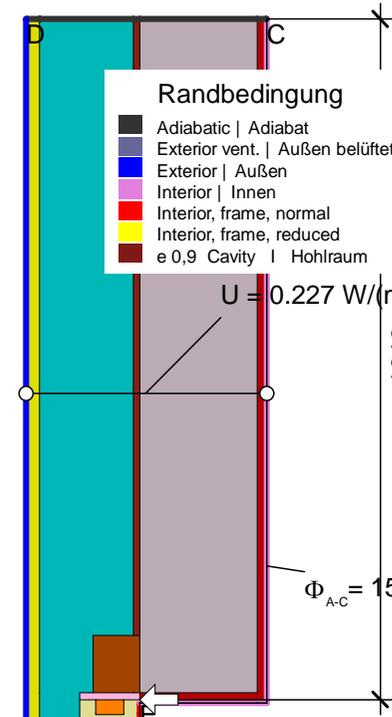
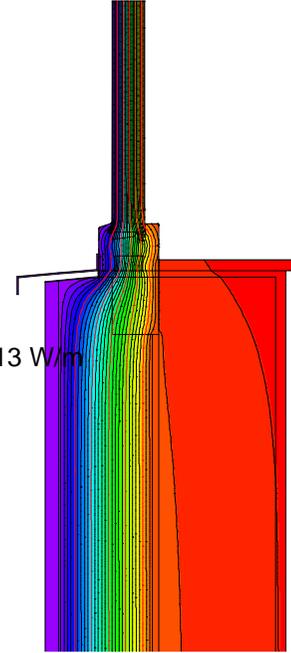
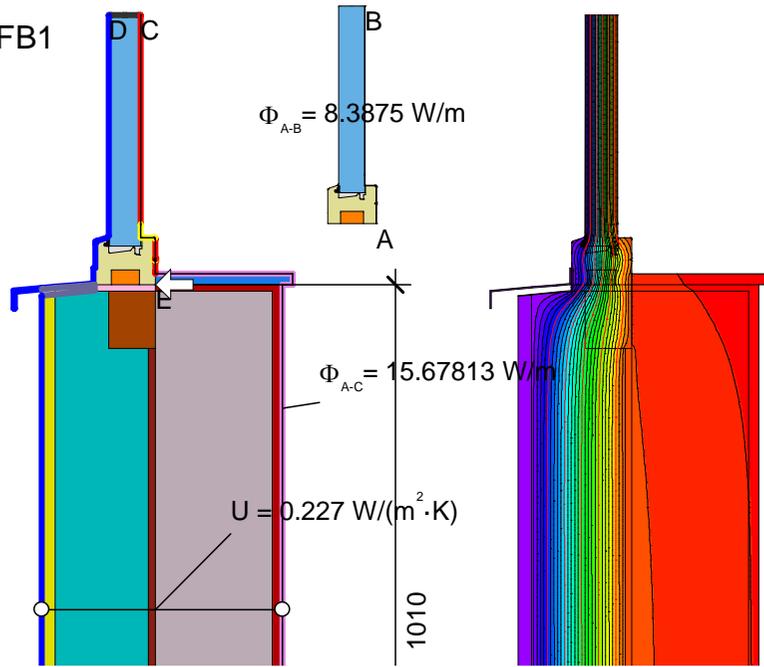
Randbedingung	$\theta$ [°C]	$R$ [(m²·K)/W]	$\epsilon$
Adiabatic   Adiatat			
Exterior   Außen	-10.000	0.040	
Interior   Innen	20.000	0.130	
Interior, frame, normal	20.000	0.130	
Interior, frame, reduced	20.000	0.200	
e 0,9 Cavity   Hohlräum			0.900



$$\psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - \frac{\Phi_1}{\Delta T} - U_2 \cdot b_2 = \frac{16.027}{30.000} - \frac{9.014}{30.000} - 0.227 \cdot 1.010 = 0.005 \text{ W/(m·K)}$$



EW1-FB1



Material

Material	λ [W/(m·K)]	ε
Aluminum   Aluminium 10456	160.000	0.900
Artificial stone   Kunststein 10456	1.300	0.900
EPDM	0.250	0.900
EPS - DunPol (grupo Valero) 034	0.034	0.900
Insulation   Wärmedämmung 035	0.035	0.900
Insulation tape   Vorlegeband 060	0.060	0.900
Interior plaster   Gipsputz 10456	0.570	0.900
Mörtel, Zement, Sand	1.000	0.900
Organic compound plaster   Kunstharzputz 4108-4	0.700	0.900
PU in-situ foam   PU-Ortschaum 040	0.040	0.900
Panel   Maske	0.035	0.900
Rigid EPS-foam incl. screws   Fester EPS-Schaum inkl. Schrauben	0.045	0.900
Sand-lime stone   Kalksandstein 1745	1.000	0.900
Silicone   Silikon	0.350	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Unvent. cavity   unbel. Hohlr.*		

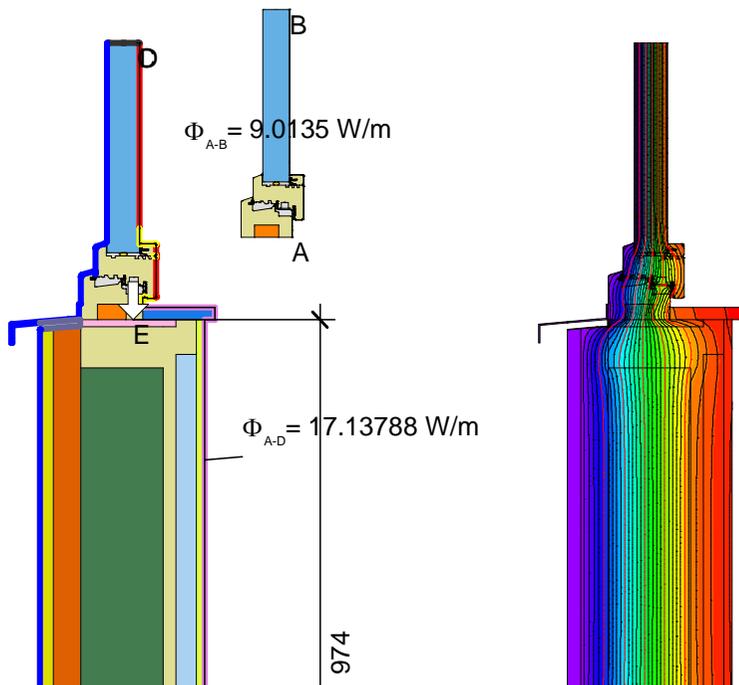
\* EN ISO 10077-2:2017, 6.4.2

$$\psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - \frac{\Phi_2}{\Delta T} = \frac{15.678}{30.000} - 0.227 \cdot 1.010 - \frac{8.388}{30.000} = 0.014 \text{ W/(m·K)}$$

$$\psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - \frac{\Phi_1}{\Delta T} - U_2 \cdot b_2 = \frac{15.331}{30.000} - \frac{8.389}{30.000} - 0.227 \cdot 1.010 = 0.002 \text{ W/(m·K)}$$



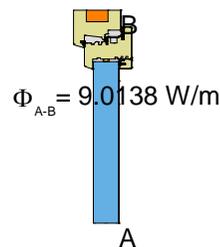
EW2-OB1



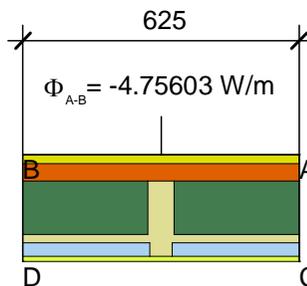
- Material**
- Airgap, static, horizontal | Luftschicht, ruhend, horizontal, 30 mm
  - Aluminum | Aluminium 10456
  - EPDM
  - EPS - DunPol (grupo Valero) 034
  - Gipskartonplatten 900 kg/m3 10456
  - Insulation tape | Vorlegeband 060
  - Jute cord
  - Kunststein 10456
  - Mörtel, Zement, Sand
  - PU in-situ foam | PU-Ortschaum 040
  - Panel | Maske
  - Silicone | Silikon
  - Softwood, OSB | Weichholz, OSB
  - Spruce, Fir | Fichte, Tanne
  - Steel | Stahl
  - Unvent. cavity | unbel. Hohlr. \*
  - Wood fiber board | Holzfaserplatte 050
  - Zellulose 040
- \* EN ISO 10077-2:2017, 6.4.2

Material	$\lambda$ [W/(m·K)]	$\epsilon$
Airgap, static, horizontal   Luftschicht, ruhend, horizontal, 30 mm	0.167	0.900
Aluminum   Aluminium 10456	160.000	0.900
EPDM	0.250	0.900
EPS - DunPol (grupo Valero) 034	0.034	0.900
Gipskartonplatten 900 kg/m3 10456	0.250	0.900
Insulation tape   Vorlegeband 060	0.060	0.900
Jute cord	0.065	0.900
Kunststein 10456	1.300	0.900
Mörtel, Zement, Sand	1.000	0.900
PU in-situ foam   PU-Ortschaum 040	0.040	0.900
Panel   Maske	0.035	0.900
Silicone   Silikon	0.350	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Spruce, Fir   Fichte, Tanne	0.110	0.900
Steel   Stahl	50.000	0.900
Unvent. cavity   unbel. Hohlr. *		
Wood fiber board   Holzfaserplatte 050	0.050	0.900
Zellulose 040	0.040	0.900

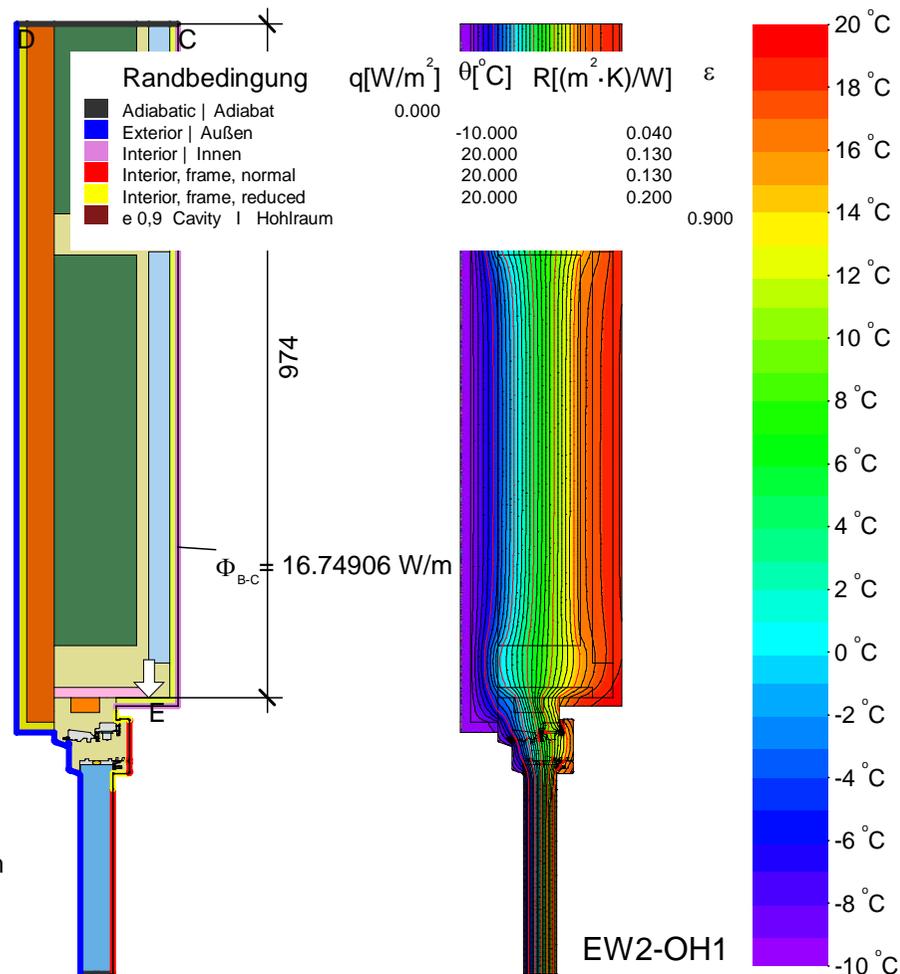
$$\psi_{A-E,C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - \frac{\Phi_2}{\Delta T} = \frac{17.138}{30.000} - 0.254 \cdot 0.974 - \frac{9.013}{30.000} = 0.024 \text{ W/(m·K)}$$



$$\psi_{A-E,C} = \frac{\Phi}{\Delta T} - \frac{\Phi_1}{\Delta T} - U_2 \cdot b_2 = \frac{16.749}{30.000} - \frac{9.014}{30.000} - 0.254 \cdot 0.974 = 0.011 \text{ W/(m·K)}$$

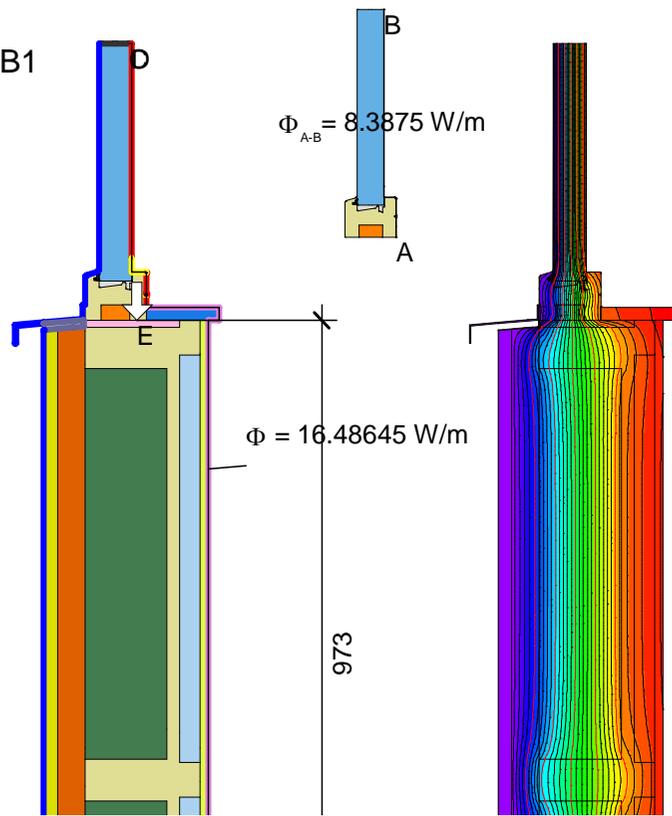


$$U_{eq A-B} = \frac{\Phi}{\Delta T \cdot b} = \frac{4.756}{30.000 \cdot 0.625} = 0.254 \text{ W/(m}^2 \cdot \text{K)}$$



EW2-OH1

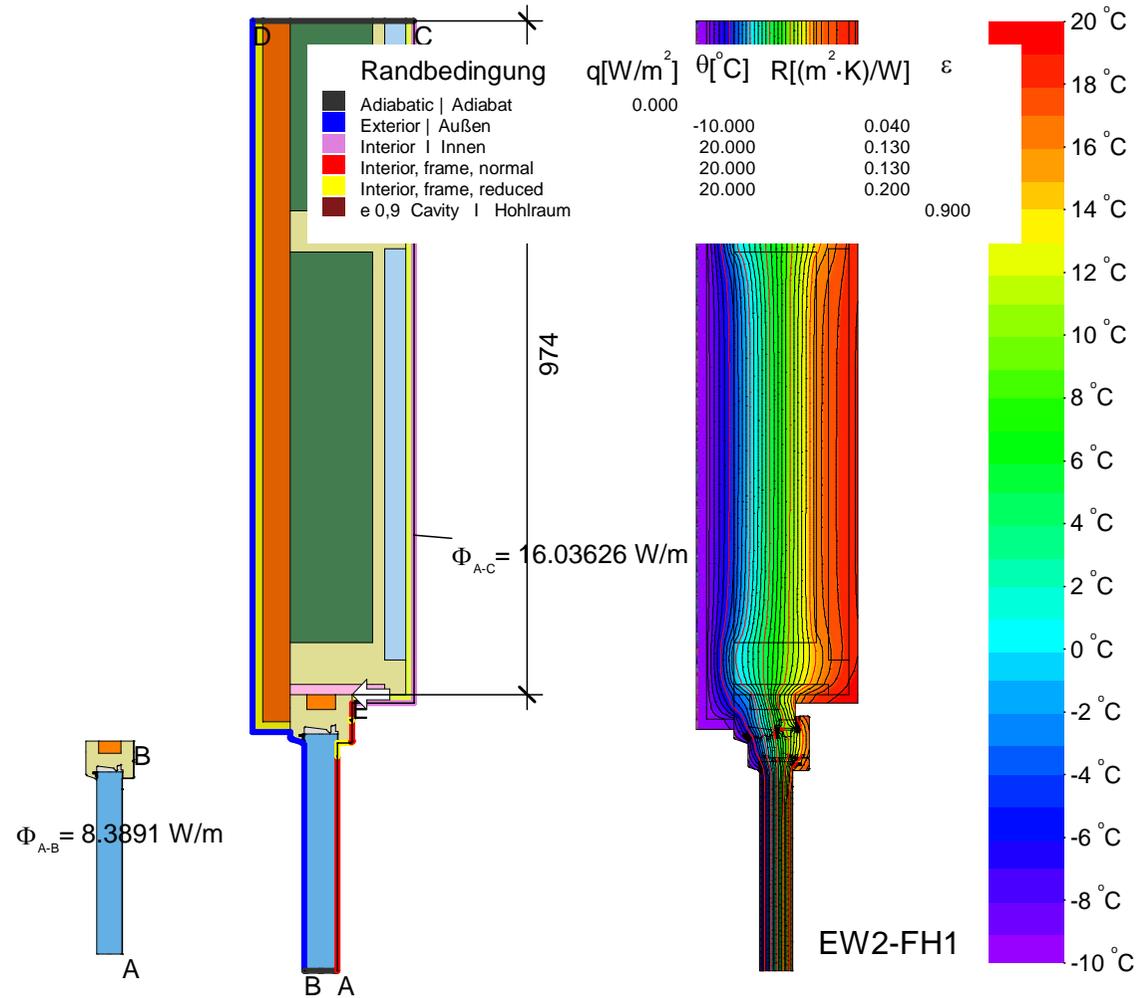
EW2-FB1



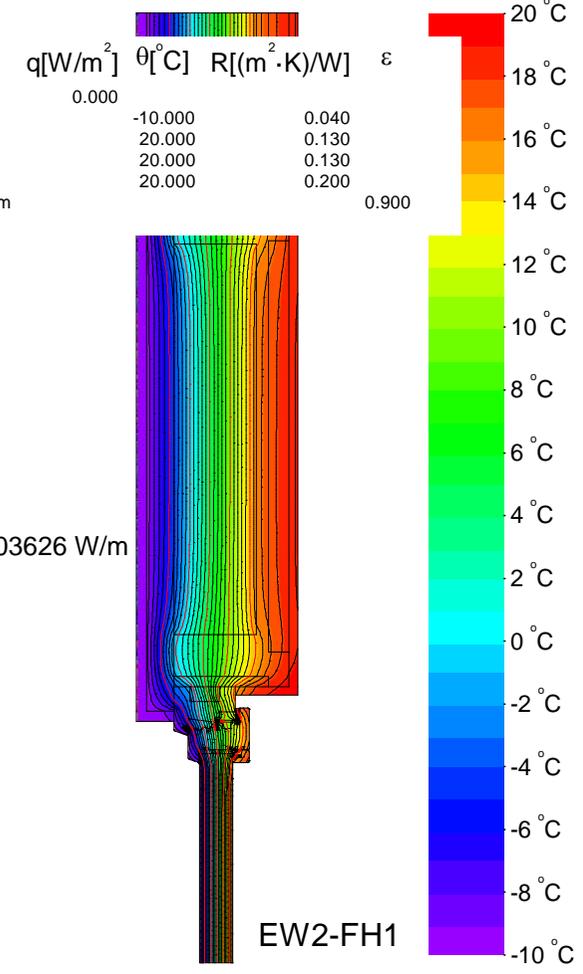
Material

Material	$\lambda$ [W/(m·K)]	$\epsilon$
Airgap, static, horizontal   Luftschicht, ruhend, horizontal, 30 mm	0.167	0.900
Aluminum   Aluminium 10456	160.000	0.900
EPDM	0.250	0.900
EPS - DunPol (grupo Valero) 034	0.034	0.900
Gipskartonplatten 900 kg/m <sup>3</sup> 10456	0.250	0.900
Insulation tape   Vorlegeband 060	0.060	0.900
Kunststein 10456	1.300	0.900
Mörtel, Zement, Sand	1.000	0.900
PU in-situ foam   PU-Ortschaum 040	0.040	0.900
Panel   Maske	0.035	0.900
Silicone   Silikon	0.350	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Wood fiber board   Holzfaserplatte 050	0.050	0.900
Zellulose 040	0.040	0.900
Unvent. cavity   unbel. Hohlr.*		
* EN ISO 10077-2:2017, 6.4.2		

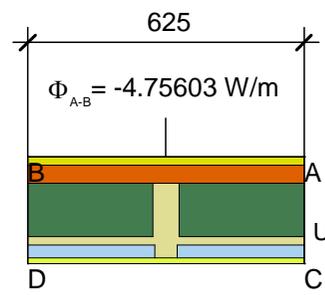
$$\psi_{A-E-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - \frac{\Phi_2}{\Delta T} = \frac{16.468}{30.000} - 0.254 \cdot 0.973 - \frac{8.388}{30.000} = 0.023 \text{ W/(m·K)}$$



- Randbedingung
- Adiabatic | Adiat
  - Exterior | Außen
  - Interior | Innen
  - Interior, frame, normal
  - Interior, frame, reduced
  - e 0,9 Cavity | Hohlraum



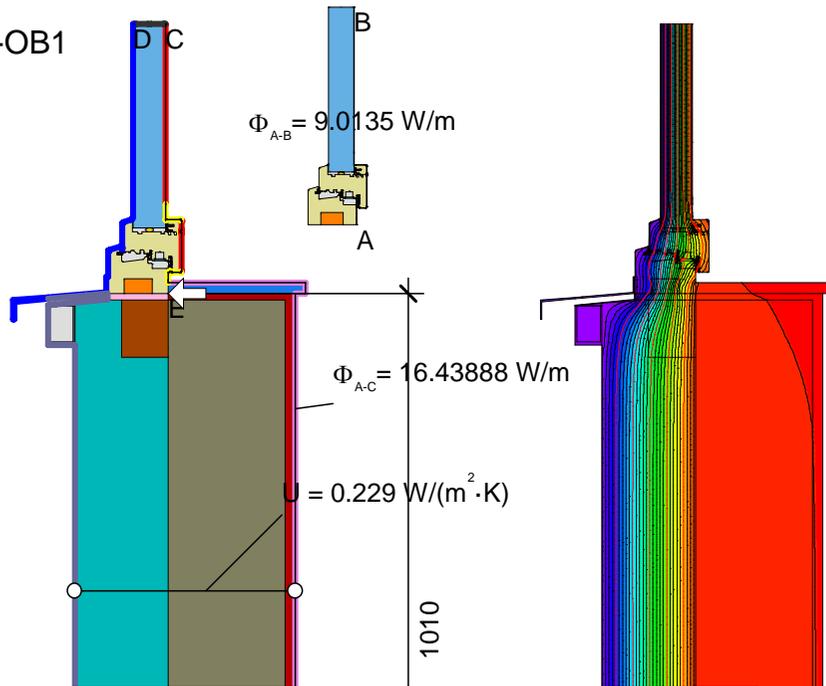
$$\psi_{A-E-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - \frac{\Phi_2}{\Delta T} = \frac{16.036}{30.000} - 0.254 \cdot 0.974 - \frac{8.389}{30.000} = 0.008 \text{ W/(m·K)}$$



$$U_{eq A-B} = \frac{\Phi}{\Delta T \cdot b} = \frac{4.756}{30.000 \cdot 0.625} = 0.254 \text{ W/(m}^2 \cdot \text{K)}$$

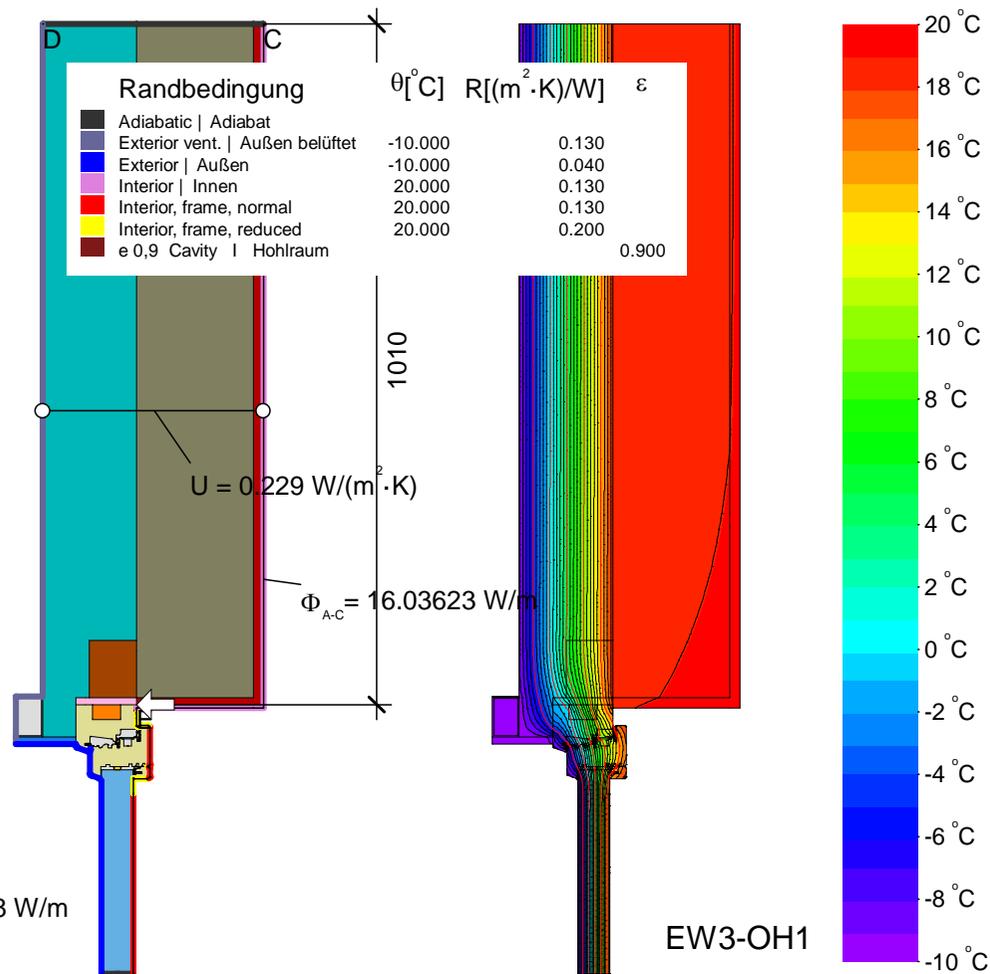


EW3-OB1



Material	$\lambda$ [W/(m·K)]	$\epsilon$
Aluminum   Aluminium 10456	160.000	0.900
Artificial stone   Kunststein 10456	1.300	0.900
Concrete, 1% Steel   Beton, 1% Stahl 10456	2.300	0.900
EPDM	0.250	0.900
EPS - DunPol (grupo Valero) 034	0.034	0.900
Insulation   Wärmedämmung 035	0.035	0.900
Insulation tape   Vorlegeband 060	0.060	0.900
Interior plaster   Gipsputz 10456	0.570	0.900
Jute cord	0.065	0.900
PU in-situ foam   PU-Ortschaum 040	0.040	0.900
Panel   Maske	0.035	0.900
Rigid EPS-foam incl. screws   Fester EPS-Schaum inkl. Schrauben	0.045	0.900
Silicone   Silikon	0.350	0.900
Softwood, OSB   Weichholz, OSB	0.130	0.900
Spruce, Fir   Fichte, Tanne	0.110	0.900
Steel   Stahl	50.000	0.900
Unvent. cavity   unbel. Hohlr.*		

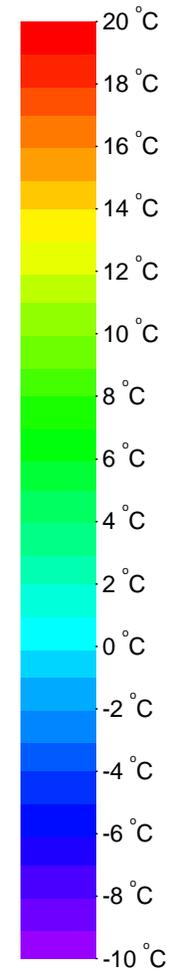
$$\Psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - \frac{\Phi_2}{\Delta T} = \frac{16.439}{30.000} - 0.229 \cdot 1.010 - \frac{9.013}{30.000} = 0.016 \text{ W/(m·K)}$$



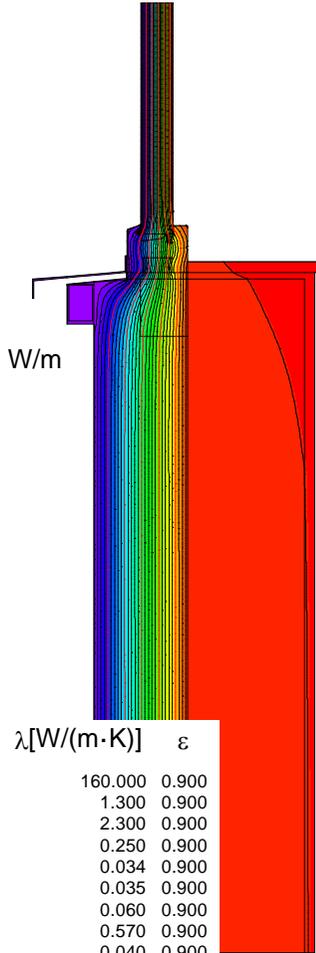
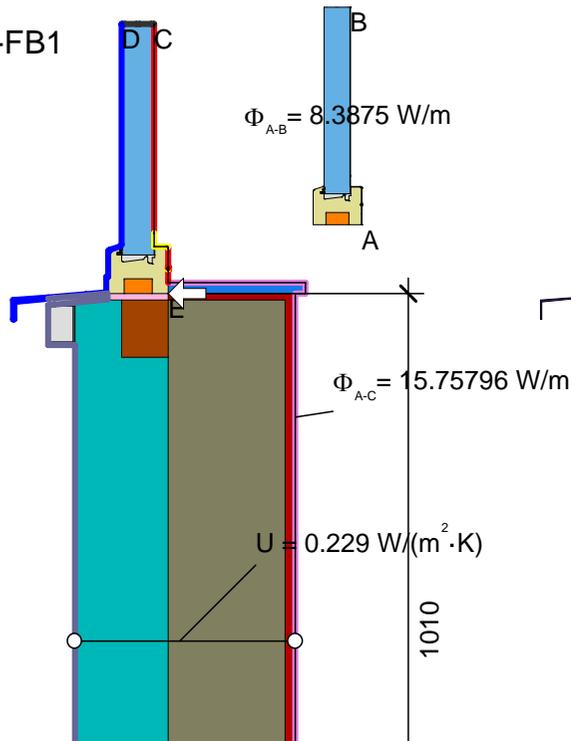
Randbedingung	$\theta$ [°C]	$R$ [(m²·K)/W]	$\epsilon$
Adiabatic   Adiabat			
Exterior vent.   Außen belüftet	-10.000	0.130	
Exterior   Außen	-10.000	0.040	
Interior   Innen	20.000	0.130	
Interior, frame, normal	20.000	0.130	
Interior, frame, reduced	20.000	0.200	
e 0,9 Cavity   Hohlraum			0.900

$$\Psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - \frac{\Phi_1}{\Delta T} - U_2 \cdot b_2 = \frac{16.036}{30.000} - \frac{9.014}{30.000} - 0.229 \cdot 1.010 = 0.003 \text{ W/(m·K)}$$

EW3-OH1

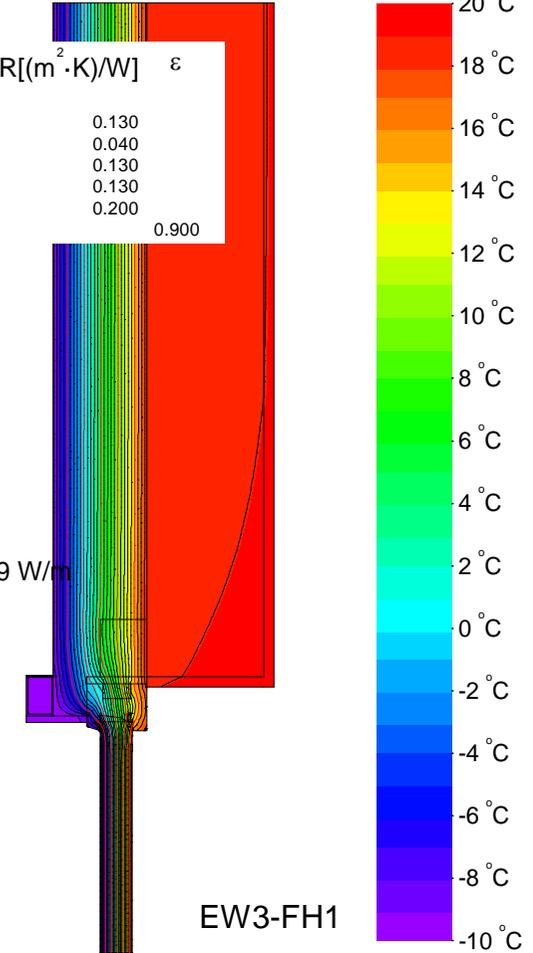
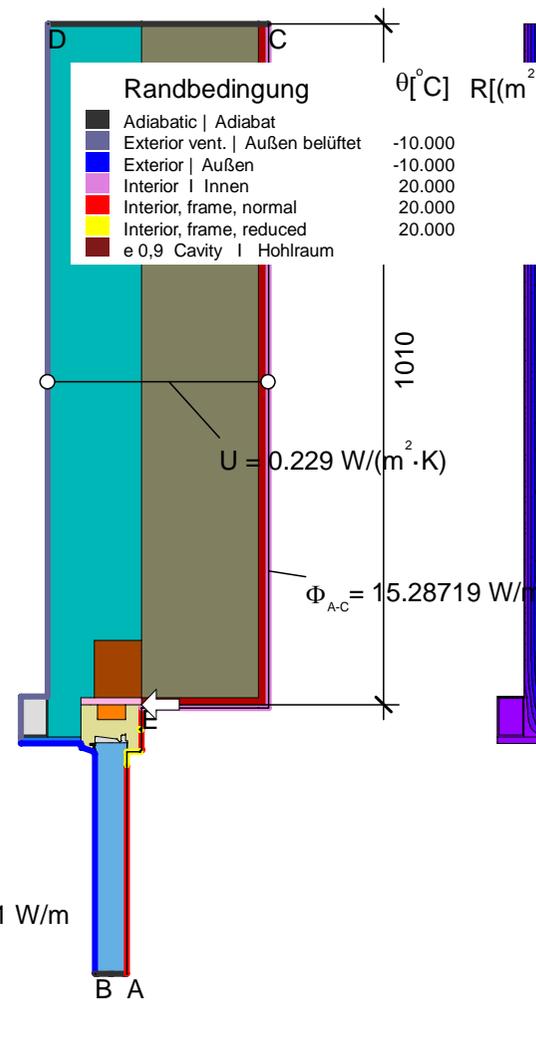


EW3-FB1



- Material**
- Aluminum | Aluminium 10456
  - Artificial stone | Kunststein 10456
  - Concrete, 1% Steel | Beton, 1% Stahl 10456
  - EPDM
  - EPS - DunPol (grupo Valero) 034
  - Insulation | Wärmedämmung 035
  - Insulation tape | Vorlegeband 060
  - Interior plaster | Gipsputz 10456
  - PU in-situ foam | PU-Ortschaum 040
  - Panel | Maske
  - Rigid EPS-foam incl. screws | Fester EPS-Schaum inkl. Schrauben
  - Silicone | Silikon
  - Softwood, OSB | Weichholz, OSB
  - Unvent. cavity | unbel. Hohlr. \*
- \* EN ISO 10077-2:2017, 6.4.2

$$\Psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - \frac{\Phi_2}{\Delta T} = \frac{15.758}{30.000} - 0.229 \cdot 1.010 - \frac{8.388}{30.000} = 0.014 \text{ W/(m}\cdot\text{K)}$$



$$\Psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - \frac{\Phi_1}{\Delta T} - U_2 \cdot b_2 = \frac{15.287}{30.000} - \frac{8.389}{30.000} - 0.229 \cdot 1.010 = -0.002 \text{ W/(m}\cdot\text{K)}$$

